SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2015-1 RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P391	Collect spillage.

Hazardous components which must be listed on the label:
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

1,4-bis(2,3-epoxypropoxy)butane

bisphenol A - epoxy resins, number average MW >700 - <1100

2-Propenoic acid, reaction products with dipentaerythritol

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxir	1675-54-3 216-823-5	Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 30 - < 60

ane	603-073-00-2 01-2119456619-26	Skin Sens. 1; H317 Aquatic Chronic 2; H411	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5 500-006-8 01-2119454392-40	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 13 - < 30
1,4-Bis(2,3-epoxypropoxy)butane	2425-79-8 219-371-7 603-072-00-7 01-2119494060-45	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 3 - < 10
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 1 - < 10
2-Propenoic acid, reaction products with dipentaerythritol	1384855-91-7 - 01-2119980666-22	Eye Irrit. 2; H319 Skin Sens. 1A; H317 Aquatic Chronic 3; H412	>= 2.5 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of Bisphenol A and Epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.

Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Limestone	1317-65-3	TWA (inhalable dust)	10 mg/m3	GB EH40
Further information	For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust, The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limit., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'., Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/3., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
		TWA (Respirable dust)	4 mg/m3	GB EH40
Further information	For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust, The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limit., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'., Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the			

	lung. Fuller definitions and explanatory material are given in MDHS14/3., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
Mica-group minerals ; Mica	12001-26-2	TWA (Inhalable)	10 mg/m3	GB EH40
Further information	For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust, Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
		TWA (Respirable)	0.8 mg/m3	GB EH40
Further information	For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust, Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
1,4-dihydroxybenzene	123-31-9	TWA	0.5 mg/m3	GB EH40
Further information	Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Workers	Dermal	Systemic effects, Short-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Short-term exposure	12.25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	12.25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0.75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0.75 mg/kg bw/day
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Dermal	Systemic effects, Short-term exposure	8.33 mg/kg bw/day

	Workers	Inhalation	Systemic effects, Short-term exposure	12.25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	12.25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0.75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0.75 mg/kg bw/day
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Workers	Dermal	Acute local effects	0.0083 mg/cm2
	Workers	Dermal	Long-term systemic effects	104.15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29.39 mg/m3
	Consumers	Dermal	Long-term systemic effects	62.5 mg/kg
	Consumers	Inhalation	Long-term systemic effects	8.7 mg/m3
	Consumers	Oral	Long-term systemic effects	6.25 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.0006 mg/l
	Assessment Factors	
	Freshwater - intermittent	0.018 mg/l
	Assessment Factors	
	Fresh water sediment	0.996 mg/kg
	Equilibrium method	
	Marine sediment	0.0996 mg/kg
	Equilibrium method	
	Soil	0.196 mg/kg
	Equilibrium method	

	Sewage treatment plant	10 mg/l
Assessment Factors		
	Secondary Poisoning	11 mg/kg
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Assessment Factors		
	Marine water	0.0006 mg/l
Assessment Factors		
	Freshwater - intermittent	0.018 mg/l
Assessment Factors		
	Fresh water sediment	0.996 mg/kg
Equilibrium method		
	Marine sediment	0.0996 mg/kg
Equilibrium method		
	Soil	0.196 mg/kg
Equilibrium method		
	Sewage treatment plant	10 mg/l
Assessment Factors		
	Secondary Poisoning	11 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Fresh water	0.003 mg/l
Assessment Factors		
	Marine water	0.0003 mg/l
Assessment Factors		
	Intermittent use/release	0.0254 mg/l
Assessment Factors		
	Fresh water sediment	0.294 mg/kg
Equilibrium method		
	Marine sediment	0.0294 mg/kg
Equilibrium method		
	Soil	0.237 mg/kg
Equilibrium method		
	Sewage treatment plant	10 mg/l
Assessment Factors		
Siloxanes and Silicones, di-Me,	Fresh water sediment	> 100 mg/kg

reaction products with silica		
	Assessment Factors	
	Soil	23 mg/kg
	Assessment Factors	

8.2 Exposure controls

Engineering measures

Effective exhaust ventilation system

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber

Material : Neoprene gloves
Break through time : 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : paste

Colour	:	beige
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	ca. 6 - 7 (25 °C) Concentration: 500 g/l
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 150 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.002 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	1.4 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	thixotropic

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	None known.

10.5 Incompatible materials

Materials to avoid	:	None known.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 2,000 mg/kg Method: Calculation method
Acute inhalation toxicity - Product	:	Acute toxicity estimate : > 5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 2,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Irritating to skin.

1,4-bis(2,3-epoxypropoxy)butane**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Skin irritation

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Method: OECD Test Guideline 404
Result: Skin irritation

2-Propenoic acid, reaction products with dipentaerythritol**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild eye irritant
Method: OECD Test Guideline 405
Result: Irritating to eyes.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: No eye irritation

1,4-bis(2,3-epoxypropoxy)butane**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Risk of serious damage to eyes.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Eye irritation

2-Propenoic acid, reaction products with dipentaerythritol**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Eye irritation

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

1,4-bis(2,3-epoxypropoxy)butane**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

2-Propenoic acid, reaction products with dipentaerythritol**:**
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

1,4-bis(2,3-epoxypropoxy)butane**:**
Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

: Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
Remarks: Not classified due to data which are conclusive although insufficient for classification.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: Positive results were obtained in some in vitro tests.

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

2-Propenoic acid, reaction products with dipentaerythritol**:**
Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella tryphimurium and E. coli
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral

Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**

Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Exposure time: 48 h
Dose: 2000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 2000 mg/kg
Method: OECD Test Guideline 486
Result: negative

1,4-bis(2,3-epoxypropoxy)butane**:**

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Test species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral

Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

2-Propenoic acid, reaction products with dipentaerythritol**:**
Genotoxicity in vivo : Test Type: Micronucleus test
Test species: Mouse (male and female)
Method: OECD Test Guideline 474
Result: negative

Components:

1,4-bis(2,3-epoxypropoxy)butane**:**
Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg

Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

2-Propenoic acid, reaction products with dipentaerythritol**:**
Species: Rat, male and female
Application Route: inhalation (vapour)
Dose: 0, 12.8, 32 or 80 ppm
12.8 ppm
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No-observed-effect level: 750 mg/kg body weight
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Result: No teratogenic effects

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 3 d
Method: Subchronic toxicity

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Species: Rat, male and female
NOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 13 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane**:**
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 dNumber of exposures: 7 d
Method: Subacute toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure
General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 2.7 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water
Toxicity to algae	:	EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**

Toxicity to fish : LC50 (Fish): 2.54 mg/l
Exposure time: 96 h
Method: Calculation method

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.55 mg/l
Exposure time: 48 h
Method: Calculation method

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 1.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 1

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211
Remarks: Information given is based on data obtained from similar substances.

1,4-bis(2,3-epoxypropoxy)butane**:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 75 mg/l Exposure time: 24 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae	:	EL50 : > 160 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201
Toxicity to microorganisms	:	IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203 GLP: no
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae	:	EgC50 (Selenastrum capricornutum (green algae)): > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 GLP: no

2-Propenoic acid, reaction products with dipentaerythritol**:**

Toxicity to fish	:	LL50 (Cyprinus carpio (Carp)): 13 mg/l Exposure time: 96 h Test Type: static test Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 18 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202
Toxicity to algae	:	EL50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l Exposure time: 72 h Test Type: static test

Method: OECD Test Guideline 201
GLP: yes

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**

Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Not biodegradable
Biodegradation: ca. 0 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.E.

1,4-bis(2,3-epoxypropoxy)butane**:**

Biodegradability : Inoculum: activated sludge
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 43 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Biodegradability : Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not biodegradable
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

2-Propenoic acid, reaction products with dipentaerythritol**:**

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 18 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 150
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 2.7 - 3.6
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane**:**

Partition coefficient: n-octanol/water : log Pow: -0.269 (25 °C)
pH: 6.7
Method: OECD Test Guideline 117

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Distribution among environmental compartments : Koc: 445

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol**:**
Distribution among environmental compartments : Koc: 4460
Method: OECD Test Guideline 121

1,4-bis(2,3-epoxypropoxy)butane**:**
Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Distribution among environmental compartments : Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
14.5 Environmental hazards		
Marine pollutant	:	yes

ADR

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

RID

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9

14.5 Environmental hazards
Environmentally hazardous : yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
REACH - List of substances subject to authorisation - Future sunset date	: Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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