



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Spray 90 Hi-Strength

#### Product Identification Numbers

YP-2080-6128-0 YP-2080-6129-8

7000042449 7000116790

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Aerosol Adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Aerosol, Category 1 - Aerosol 1; H222, H229

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols:

GHS02 (Flame) |GHS07 (Exclamation mark) |GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Pentane	109-66-0	203-692-4	10 - 20
Acetone	67-64-1	200-662-2	7 - 13

#### HAZARD STATEMENTS:

H222	Extremely flammable aerosol.
H229	Pressurised container. may burst if heated.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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##### Storage:

P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50C/122F.
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##### Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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#### SUPPLEMENTAL INFORMATION

##### Supplemental Hazard Statements:

EUH066	Repeated exposure may cause skin dryness or cracking.
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55% of the mixture consists of components of unknown acute oral toxicity.

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Contains 7% of components with unknown hazards to the aquatic environment.

**Notes on labelling**

H304 is not required on the label because the product is an aerosol.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Dimethyl Ether	115-10-6	204-065-8		40 - 60	Flam. Gas 1, H220; Liquefied gas, H280 - Nota U
Pentane	109-66-0	203-692-4		10 - 20	Flam. Liq. 2, H225; Asp. Tox. 1, H304; STOT SE 3, H336; EUH066; Aquatic Chronic 2, H411 - Nota C
Acetone	67-64-1	200-662-2	01-2119471330-49	7 - 13	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
Non-volatiles	Trade Secret			1 - 10	Substance not classified as hazardous
2-methylbutane	78-78-4	201-142-8		1 - 10	Flam. Liq. 1, H224; Asp. Tox. 1, H304; STOT SE 3, H336; EUH066; Aquatic Chronic 2, H411
Non-volatiles	Trade Secret			3 - 7	Substance not classified as hazardous
Cyclohexane	110-82-7	203-806-2		1 - 7	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336; Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
tris(nonylphenyl) phosphite	26523-78-4	247-759-6		0.01 - 0.1	Skin Sens. 1B, H317; Aquatic Acute 1, H400,M=10; Aquatic Chronic 1, H410,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye contact**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1 Information on toxicological effects

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

<b>SECTION 5: Fire-fighting measures</b>
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**5.1. Extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes.  
Hydrocarbons.  
Formaldehyde  
Carbon monoxide.  
Carbon dioxide.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

<b>SECTION 6: Accidental release measures</b>
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**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is

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recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial or professional use only. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Pentane	109-66-0	UK HSC	TWA:1800 mg/m <sup>3</sup> (600 ppm)	
Cyclohexane	110-82-7	UK HSC	TWA:350 mg/m <sup>3</sup> (100 ppm);STEL:1050 mg/m <sup>3</sup> (300 ppm)	
Dimethyl Ether	115-10-6	UK HSC	TWA:766 mg/m <sup>3</sup> (400 ppm);STEL:958 mg/m <sup>3</sup> (500 ppm)	
Acetone	67-64-1	UK HSC	TWA:1210 mg/m <sup>3</sup> (500 ppm);STEL:3620 mg/m <sup>3</sup> (1500 ppm)	
2-methylbutane	78-78-4	UK HSC	TWA:1800 mg/m <sup>3</sup> (600 ppm)	

UK HSC : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

**8.2.1. Engineering controls**

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Indirect vented goggles.

*Applicable Norms/Standards*

Use eye protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Nitrile rubber.	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

Organic vapour respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Aerosol
<b>Appearance/Odour</b>	Solvent odour; Clear
<b>Odour threshold</b>	No data available.
<b>pH</b>	Not applicable.
<b>Boiling point/boiling range</b>	Not applicable.
<b>Melting point</b>	Not applicable.

Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	>= -55 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Relative density	[Ref Std: WATER=1] Not applicable.
Water solubility	Nil
Solubility- non-water	Not applicable.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	Not applicable.
Density	0.71 g/ml

## 9.2. Other information

EU Volatile Organic Compounds	No data available.
Percent volatile	89.6 % weight

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.  
Sparks and/or flames.

### 10.5 Incompatible materials

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

## 11.1 Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Simple asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Dermal Defatting: Signs/symptoms may include localised redness, itching, drying and cracking of skin.

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

### Additional Health Effects:

#### Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Dimethyl Ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapour (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapour (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
2-methylbutane	Dermal	Rabbit	LD50 3,000 mg/kg
2-methylbutane	Inhalation-Vapour (4 hours)	Rat	LC50 > 18 mg/l
2-methylbutane	Ingestion	Rat	LD50 > 2,000 mg/kg
Non-volatiles	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-volatiles	Ingestion	Rat	LD50 > 34,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l



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	hours)		
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Non-volatiles	Dermal	Rabbit	LD50 > 2,000 mg/kg
Non-volatiles	Ingestion	Rat	LD50 > 5,000 mg/kg
tris(nonylphenyl) phosphite	Dermal	Rabbit	LD50 > 2,000 mg/kg
tris(nonylphenyl) phosphite	Ingestion	Rat	LD50 19,500 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Pentane	Rabbit	Minimal irritation
Acetone	Mouse	Minimal irritation
2-methylbutane	Rabbit	Minimal irritation
Cyclohexane	Rabbit	Mild irritant
Non-volatiles	Professional judgement	No significant irritation
tris(nonylphenyl) phosphite	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Pentane	Rabbit	Mild irritant
Acetone	Rabbit	Severe irritant
2-methylbutane	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
tris(nonylphenyl) phosphite	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Pentane	Guinea pig	Not classified
2-methylbutane	Guinea pig	Not classified
tris(nonylphenyl) phosphite	Guinea pig	Sensitising

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-methylbutane	In vivo	Not mutagenic
2-methylbutane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
tris(nonylphenyl) phosphite	In Vitro	Not mutagenic

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Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Acetone	Not specified.	Multiple animal species	Not carcinogenic
tris(nonylphenyl) phosphite	Ingestion	Rat	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesis
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
2-methylbutane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
2-methylbutane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
tris(nonylphenyl) phosphite	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	1 generation
tris(nonylphenyl) phosphite	Ingestion	Not classified for female reproduction	Rat	NOAEL 200 mg/kg/day	1 generation
tris(nonylphenyl) phosphite	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitisation	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitisation	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional	NOAEL Not available	not available

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				judgement		
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
2-methylbutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
2-methylbutane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
2-methylbutane	Inhalation	cardiac sensitisation	Not classified	Dog	NOAEL Not available	not available
2-methylbutane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days

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Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart   liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin   bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
2-methylbutane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
2-methylbutane	Inhalation	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
2-methylbutane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
tris(nonylphenyl) phosphite	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
tris(nonylphenyl) phosphite	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 200 mg/kg/day	1 generation
tris(nonylphenyl) phosphite	Ingestion	respiratory system	Not classified	Rat	NOAEL 500 mg/kg/day	2 years

**Aspiration Hazard**

Name	Value
Pentane	Aspiration hazard
2-methylbutane	Aspiration hazard
Cyclohexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

## SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Dimethyl Ether	115-10-6	Water flea	Experimental	48 hours	EC50	>4,400 mg/l
Dimethyl Ether	115-10-6	Guppy	Experimental	96 hours	LC50	>4,100 mg/l
Pentane	109-66-0	Green Algae	Experimental	72 hours	EC50	10.7 mg/l
Pentane	109-66-0	Rainbow trout	Experimental	96 hours	LC50	4.26 mg/l
Pentane	109-66-0	Water flea	Experimental	48 hours	EC50	2.7 mg/l
Pentane	109-66-0	Green Algae	Experimental	72 hours	NOEC	2.04 mg/l
Acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
Acetone	67-64-1	Algae other	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Crustacea other	Experimental	24 hours	LC50	2,100 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
2-methylbutane	78-78-4		Data not available or insufficient for classification			
Non-volatiles	Trade Secret		Data not available or insufficient for classification			
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
Non-volatiles	Trade Secret		Data not available or insufficient for classification			
tris(nonylphenyl) phosphite	26523-78-4	Crustacea other	Estimated	96 hours	EC50	0.0215 mg/l
tris(nonylphenyl) phosphite	26523-78-4	Mysid Shrimp	Estimated	28 days	NOEC	0.004 mg/l

### 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Dimethyl Ether	115-10-6	Experimental Photolysis		Photolytic half-life (in air)	12.4 days (t 1/2)	Other methods
Dimethyl Ether	115-10-6	Experimental Biodegradation	28 days	BOD	5 % weight	OECD 301D - Closed bottle test
Pentane	109-66-0	Experimental Photolysis		Photolytic half-life (in air)	8.07 days (t 1/2)	Other methods
Pentane	109-66-0	Experimental Biodegradation	28 days	BOD	87 % BOD/ThBOD	OECD 301F - Manometric respirometry

**3M(TM) Scotch-Weld(TM) Spray 90 Hi-Strength**

Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	Other methods
Acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 % weight	OECD 301D - Closed bottle test
2-methylbutane	78-78-4	Experimental Photolysis		Photolytic half-life (in air)	8.11 days (t 1/2)	Other methods
2-methylbutane	78-78-4	Experimental Biodegradation	28 days	BOD	71.43 % BOD/ThBOD	Other methods
Non-volatiles	Trade Secret	Experimental Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Other methods
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 % BOD/ThBOD	OECD 301F - Manometric respirometry
Non-volatiles	Trade Secret	Data not available - insufficient			N/A	
tris(nonylphenyl) phosphite	26523-78-4	Experimental Hydrolysis		Hydrolytic half-life	14 hours (t 1/2)	Other methods
tris(nonylphenyl) phosphite	26523-78-4	Experimental Biodegradation	28 days	BOD	<4 % BOD/ThBOD	OECD 301D - Closed bottle test

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Dimethyl Ether	115-10-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Pentane	109-66-0	Estimated Bioconcentration		Bioaccumulation factor	26	Estimated: Bioconcentration factor
Acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	Other methods
2-methylbutane	78-78-4	Experimental Bioconcentration		Log Kow	2.3	Other methods
Non-volatiles	Trade Secret	Estimated BCF-Carp	70 days	Bioaccumulation factor	11100	Other methods
Cyclohexane	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulation factor	129	OECD 305E - Bioaccumulation flow-through fish test
Non-volatiles	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
tris(nonylphenyl) phosphite	26523-78-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
acetone	67-64-1	0	

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

## 3M(TM) Scotch-Weld(TM) Spray 90 Hi-Strength

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

### EU waste code (product as sold)

- 08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 16 05 04\* Gases in pressure containers (including halons) containing dangerous substances

### EU waste code (product container after use)

- 15 01 04 Metallic packaging

## SECTION 14: Transportation information

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**ADR/RID:** UN1950, AEROSOLS, LIMITED QUANTITY, 2.1, (E), ADR Classification Code: 5F.

**IMDG-CODE:** UN1950, AEROSOLS, 2.1, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FD,SU.

**ICAO/IATA:** UN1950, AEROSOLS, FLAMMABLE, 2.1.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

##### Ingredient

Non-volatiles

##### CAS Nbr

Trade Secret

##### Classification

Gr. 3: Not classifiable

##### Regulation

International Agency  
for Research on Cancer

#### Global inventory status

Contact 3M for more information.

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

### List of relevant H statements

- EUH066 Repeated exposure may cause skin dryness or cracking.
- H220 Extremely flammable gas.
- H222 Extremely flammable aerosol.
- H224 Extremely flammable liquid and vapour.
- H225 Highly flammable liquid and vapour.
- H229 Pressurised container. may burst if heated.

H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

**Revision information:**

Section 1: Product identification numbers information was modified.

Section 01: SAP Material Numbers information was modified.

Section 12: Component ecotoxicity information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**