

GREENLEE®

NEW CARBIDE CUTTER SETS
INCLUDING 7/8" - 2 1/2"

FASTER. SAFER. EASIER.®

GREENLEE'S CARBIDE CUTTERS
CONTINUE TO DELIVER THE LOWEST COST PER HOLE!

EVERYTHING YOU NEED TO GET THE JOB DONE

- Complete solutions for 1/2" to 2" conduit
- Fast, accurate holes in stainless steel, mild steel, iron, copper, brass, aluminium, fiberglass and plastic sheet
- Longer tool life - less friction, torque and heat



NEW CARBIDE CUTTER SET

CAT. NO. 628 - INCLUDES 7/8" - 2 1/2" CUTTERS

FASTER

- Split point, cobalt-steel pilot drill eliminates walking and penetrates quickly
- Precision engineered tungsten carbide teeth for fast cutting of round; burr-free holes

SAFER

- Flange Stop for Safety – prevents over-drilling
- Reduced torque minimizes muscle exertion

EASIER

- Optimized carbide design requires less force
- Ejector spring allows automatic slug removal with every cut

PRODUCTS SHOWN AT ACTUAL SIZE





NEW QUICK CHANGE CARBIDE CUTTER SET

Change cutter sizes with a simple push and turn. Reduce cost by replacing cutter heads only.

CAT. NO. 648 - INCLUDES 7/8" - 2 1/2" CUTTERS

FASTER

- Split point, cobalt-steel pilot drill eliminates walking and penetrates quickly
- Precision engineered tungsten carbide teeth for fast cutting of round; burr-free holes

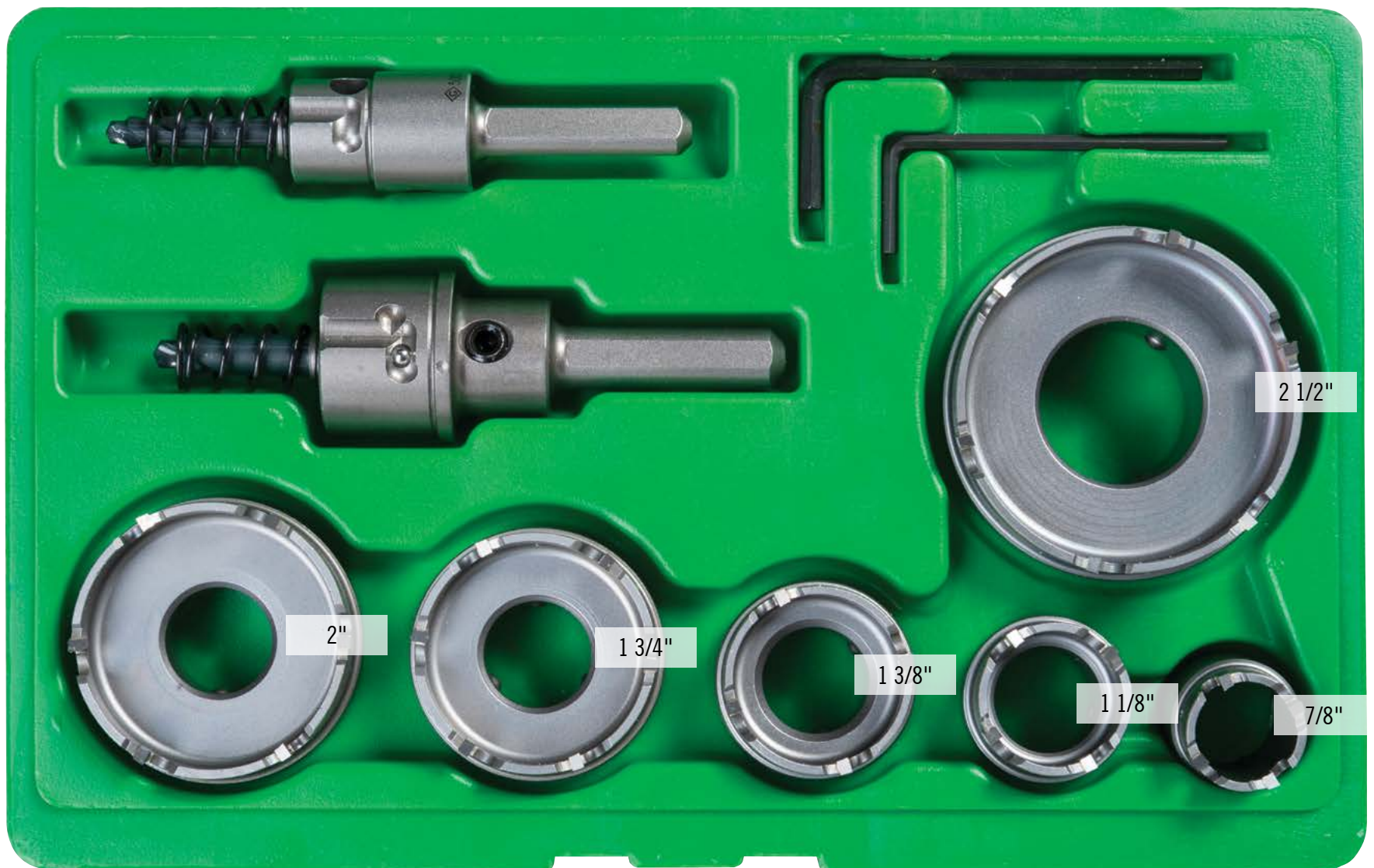
SAFER

- Flange Stop for Safety – prevents over-drilling
- Reduced torque minimizes muscle exertion

EASIER

- Optimized carbide design requires less force
- Ejector spring allows automatic slug removal with every cut

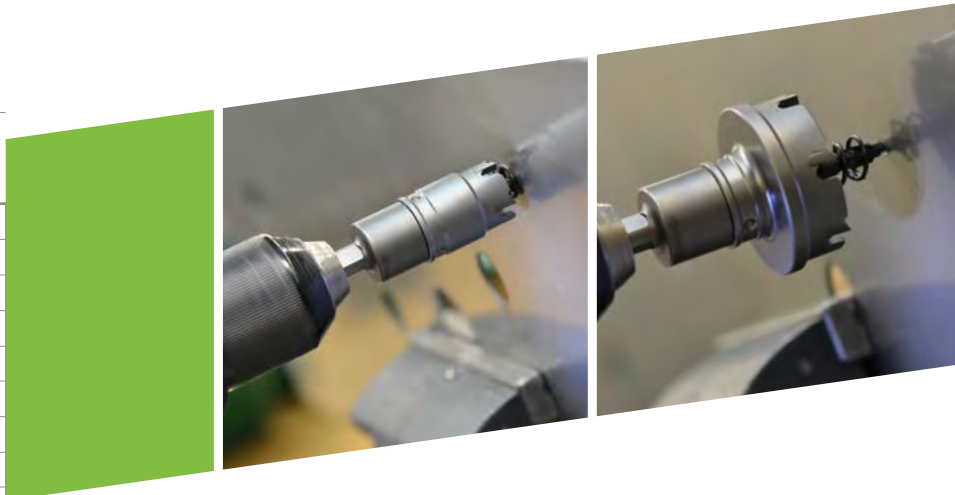
PRODUCTS SHOWN AT ACTUAL SIZE



QUICK CHANGE CARBIDE HOLE CUTTERS

NEW

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		648 SET	660 SET	655 SET
	INCH	MM	ENTRANCE	TAP			
645-5/8	5/8"	15.9					
645-11/16	11/16"	17.5					
645-3/4	3/4"	19.0	3/8"	1/2"			
645-13/16	13/16"	20.6					
645-7/8	7/8"	22.2	1/2"	3/4"	•	•	•
645-1	1"	25.4					
645-1-1/16	1-1/16"	27.0					
645-1-1/8	1-1/8"	28.6	3/4"	1"	•	•	•
645-1-7/32	1-7/32"	31.0					
645-1-1/4	1-1/4"	31.8					
645-1-5/16	1-5/16"	33.3					
645-1-3/8	1-3/8"	34.9	1"		•	•	•
645-1-7/16	1-7/16"	36.5					
645-1-1/2	1-1/2"	38.1		1-1/4"			
645-1-3/4	1-3/4"	44.4	1-1/4"	1-1/2"	•	•	
645-2	2"	50.8	1-1/2"		•	•	
645-2-1/8	2-1/8"	54.0					
645-2-1/4	2-1/4"	57.2		2"			
645-2-3/8	2-3/8"	60.3					
645-2-1/2	2-1/2"	63.5	2"		•		
645-2-5/8	2-5/8"	66.7		2-1/2"			
645-3	3"	76.2	2-1/2"				



QUICK CHANGE ARBORS FOR 645 CUTTERS

NEW

CAT. NO.	HOLE SIZE	648 SET	660 SET	655 SET
645-011	Up to 2"	•	•	•
645-022	2-1/2" - 3"	•		

REPLACEMENT PILOT DRILLS FOR 645 ARBORS

645-001	Up to 2"	Use with 645-011 Arbor
645-002	2-1/2" - 3"	Use with 645-022 Arbor

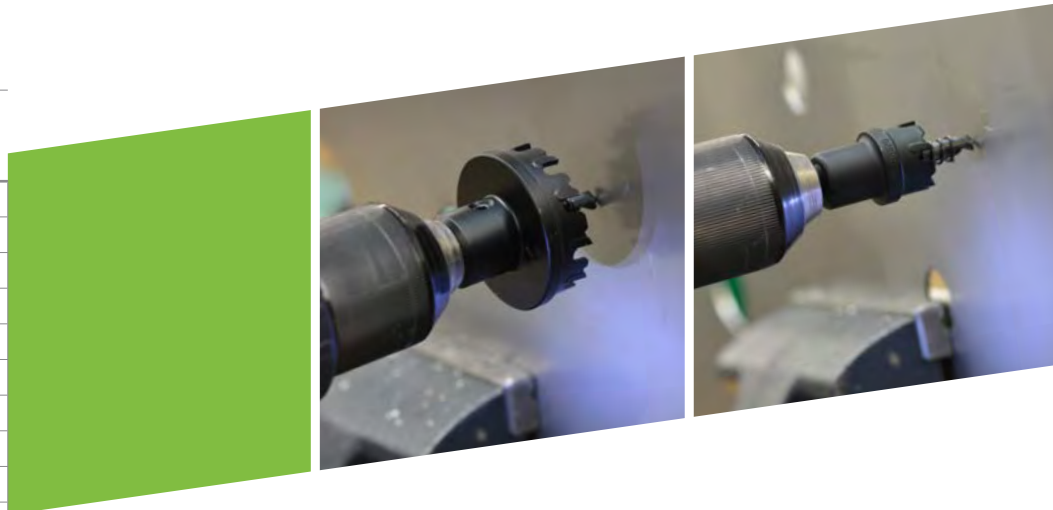
CARBIDE HOLE CUTTERS

NEW

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		628 SET	635 SET
	INCH	MM	ENTRANCE	TAP		
625-3/4	3/4"	19.0	3/8"	1/2"		
625-7/8	7/8"	22.2	1/2"	3/4"	•	•
625-1	1"	25.4				
625-1-1/8	1-1/8"	28.6	3/4"	1"	•	•
625-1-7/32	1-7/32"	31.0				
625-1-3/8	1-3/8"	34.9	1"		•	•
625-1-1/2	1-1/2"	38.1		1-1/4"		
625-1-3/4	1-3/4"	44.4	1-1/4"		•	
625-2	2"	50.8	1-1/2"		•	
625-2-1/2	2-1/2"	63.5	2"		•	

REPLACEMENT PILOT DRILLS FOR 625 CUTTERS

625-001	Use with 625 Cutters up to 2"	•	•
625-002	Use with 625-2-1/2" Only	•	



ORDERING INFORMATION

CAT. NO.	UPC	DESCRIPTION	# SIZES	HOLE SIZES	PIPE/CONDUIT SIZES
628	06400	Carbide Cutter Set, 8pc	6	7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2"	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"
648	06401	Carbide Cutter Set, Quick Change, 8pc			



Lubrication during drilling helps extend the life of cutting tools. Greenlee recommends the use of 462 Series Cutting Oil, available in quart (462-Q) and gallon (462-1) sizes.



www.greenlee.com **MA6518** **03/16**

4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070

©2016 Greenlee Textron Inc. • An ISO 9001 Company • Printed in USA

Greenlee Textron Inc. is a subsidiary of Textron Inc.