



Safety Data Sheet

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Revision date:	18/05/2018	Supersedes date:	16/01/2018
Transportation version number: 10.00 (21/06/2018)			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld DP-110 Epoxy Adhesive Clear

Product Identification Numbers

FS-9100-3466-9 FS-9100-4016-1

7000079998 7000080068

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

20-3105-2, 20-3114-4

TRANSPORTATION INFORMATION

FS-9100-3466-9, FS-9100-4016-1

ADR/RID: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, III, --.

IMDG-CODE: UN3082, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION, III,

3M Scotch-Weld DP-110 Epoxy Adhesive Clear

IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3082, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXCEPTION, III.

KIT LABEL

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/Irritation, Category 1C - Skin Corr. 1C; H314

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Contains:

Triethylenetetramine; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine; alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether; Tris(2,4,6-dimethylaminomonomethyl)phenol

HAZARD STATEMENTS:

H314

Causes severe skin burns and eye damage.

H317

May cause an allergic skin reaction.

H411

Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A

Do not breathe vapours.

P280D

Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

P310	present and easy to do. Continue rinsing.
P333 + P313	Immediately call a POISON CENTRE or doctor/physician.
	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was added.
Section 2: <125ml Hazard - Health information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Revision date:	05/01/2018	Supersedes date:	13/02/2017
Transportation version number:	1.00 (24/02/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

Symbols:

GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	60 - 90

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
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<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.
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Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
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16% of the mixture consists of components of unknown acute oral toxicity.

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

Contains 16% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
4,4'-ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5		60 - 90	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
Acrylic copolymer	Trade Secret			5 - 15	Substance not classified as hazardous
Terphenyl, hydrogenated	61788-32-7	262-967-7		1 - 10	Aquatic Chronic 1, H410,M=1
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	273-316-1		< 2	Substance not classified as hazardous
Terphenyl	26140-60-3	247-477-3		< 1	Aquatic Acute 1, H400,M=10; Aquatic Chronic 1, H410,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and

personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Terphenyl	26140-60-3	UK HSC	STEL:4.8 mg/m ³ (0.5 ppm)	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

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An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Slight epoxy odour; White, milky paste
Odour threshold	No data available.
pH	No data available.
Boiling point/boiling range	> 200 °C [Details:MITS data]
Melting point	No data available.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	> 150 °C [Test Method:Closed Cup]
Autoignition temperature	No data available.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Relative density	1.09 - 1.14 [@ 23 °C] [Ref Std:WATER=1]
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	20 - 70 Pa-s [@ 26 °C] [Test Method:Brookfield]
Density	1.09 - 1.14 g/ml [@ 23 °C]

9.2. Other information

EU Volatile Organic Compounds	No data available.
Molecular weight	No data available.
Percent volatile	0 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

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10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Amines.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Vapours released during curing may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision. Dust created by cutting, grinding, sanding, or machining may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Terphenyl, hydrogenated	Dermal	Rabbit	LD50 6,800 mg/kg
Terphenyl, hydrogenated	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.1 mg/l
Terphenyl, hydrogenated	Ingestion	Rat	LD50 > 10,000 mg/kg
Terphenyl	Dermal	Rabbit	LD50 > 5,000 mg/kg
Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
Terphenyl	Ingestion	Rat	LD50 2,304 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Terphenyl, hydrogenated	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
Terphenyl, hydrogenated	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human and animal	Sensitising
Terphenyl, hydrogenated	Human	Not classified

Respiratory Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Terphenyl, hydrogenated	In vivo	Not mutagenic
Terphenyl	In Vitro	Not mutagenic
Terphenyl	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Terphenyl, hydrogenated	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Terphenyl, hydrogenated	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Terphenyl, hydrogenated	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Terphenyl, hydrogenated	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	90 days
Terphenyl, hydrogenated	Ingestion	endocrine system blood liver kidney and/or bladder	Not classified	Rat	NOAEL 144 mg/kg/day	14 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Terphenyl, hydrogenated	61788-32-7	Water flea	Estimated	21 days	NOEC	0.025 mg/l
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1		Data not available or insufficient for classification			
Terphenyl	26140-60-3	Water flea	Estimated	48 hours	EC50	0.022 mg/l
Terphenyl	26140-60-3	Water flea	Estimated	21 days	NOEC	0.01 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods

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Terphenyl, hydrogenated	61788-32-7	Experimental Biodegradation	28 days	BOD	6 % BOD/ThBOD	OECD 301C - MITI test (I)
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Terphenyl	26140-60-3	Experimental Biodegradation	14 days	BOD	0.5 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental BCF- Carp	28 days	Bioaccumulation factor	<=42	OECD 305E - Bioaccumulation flow-through fish test
Terphenyl, hydrogenated	61788-32-7	Experimental BCF - Bluegill	42 days	Bioaccumulation factor	≥2400	Other methods
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Terphenyl	26140-60-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

IATA: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III.

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging, special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable

ADR: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III; (E); M6.

IMDG: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III; FA, SF.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

CLP: Ingredient table information was modified.

Section 3: Composition/ Information of ingredients table information was added.

Section 3: Composition/ Information of ingredients table information was deleted.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 6: Accidental release environmental information information was modified.

Section 9: Property description for optional properties information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 12: Component ecotoxicity information information was modified.

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110, Clear (Part B)

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 14: Transportation classification information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Transportation version number:	1.00 (24/02/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5		40 - 70
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	500-191-5	10 - 30
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	1 - 5
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	1 - 5
Triethylenetetramine	112-24-3	203-950-6	< 3

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

P260A Do not breathe vapours.
P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

2% of the mixture consists of components of unknown acute oral toxicity.

2% of the mixture consists of components of unknown acute dermal toxicity.

Contains 72% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5			40 - 70	Skin Sens. 1B, H317
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	500-191-5		10 - 30	Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Dam. 1, H318; Skin Sens. 1A, H317
Terphenyl, hydrogenated	61788-32-7	262-967-7		5 - 10	Aquatic Chronic 1, H410,M=1
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	01-2119560597-27	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314; Eye Dam. 1, H318
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	01-2119456619-26	1 - 5	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	273-316-1		< 3	Substance not classified as hazardous
Triethylenetetramine	112-24-3	203-950-6		< 3	Acute Tox. 3, H311; Skin Corr. 1B, H314; Skin Sens. 1A, H317; Aquatic Chronic 3, H412
Terphenyl	26140-60-3	247-477-3		0.1 - 1	Aquatic Acute 1, H400,M=10; Aquatic Chronic 1, H410,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Irritant vapours or gases.	During combustion.
Oxides of sulphur.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Terphenyl	26140-60-3	UK HSC	STEL:4.8 mg/m ³ (0.5 ppm)	

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Pale yellow colour; slight mercaptan odour
Odour threshold	No data available.
pH	No data available.
Boiling point/boiling range	> 200 °C [Details: MITS data]
Melting point	No data available.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	> 150 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Relative density	1.08 - 1.13 [@ 20 °C] [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	30 - 70 Pa-s [@ 26 °C] [Test Method:Brookfield]
Density	1.08 - 1.13 g/ml [@ 23 °C]

9.2. Other information

EU Volatile Organic Compounds	No data available.
Molecular weight	No data available.
Percent volatile	< 1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Dermal	Rabbit	LD50 > 10,200 mg/kg
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Ingestion	Rat	LD50 2,600 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Ingestion	Rat	LD50 > 5,000 mg/kg
Terphenyl, hydrogenated	Dermal	Rabbit	LD50 6,800 mg/kg
Terphenyl, hydrogenated	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.1 mg/l
Terphenyl, hydrogenated	Ingestion	Rat	LD50 > 10,000 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
2,4,6-Tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-Tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Triethylenetetramine	Dermal	Rabbit	LD50 550 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 2,500 mg/kg
Terphenyl	Dermal	Rabbit	LD50 > 5,000 mg/kg
Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
Terphenyl	Ingestion	Rat	LD50 2,304 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

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Name	Species	Value
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Rabbit	No significant irritation
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	In vitro data	Irritant
Terphenyl, hydrogenated	Rabbit	No significant irritation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Rabbit	Mild irritant
2,4,6-Tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
Terphenyl	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Rabbit	Mild irritant
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Rabbit	Corrosive
Terphenyl, hydrogenated	Rabbit	No significant irritation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
2,4,6-Tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
Terphenyl	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Mouse	Sensitising
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Mouse	Sensitising
Terphenyl, hydrogenated	Human	Not classified
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Human and animal	Sensitising
2,4,6-Tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
Triethylenetetramine	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	In Vitro	Not mutagenic
Terphenyl, hydrogenated	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-Tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Terphenyl	In Vitro	Not mutagenic
Terphenyl	In vivo	Not mutagenic

3M SCOTCH-WELD™ Epoxy Structural Adhesive DP-110 Clear (Part A)**Carcinogenicity**

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Terphenyl, hydrogenated	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Terphenyl, hydrogenated	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Terphenyl, hydrogenated	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2,4,6-Tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	Ingestion	endocrine system heart skin immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Terphenyl, hydrogenated	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	90 days

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Terphenyl, hydrogenated	Ingestion	endocrine system blood liver kidney and/or bladder	Not classified	Rat	NOAEL 144 mg/kg/day	14 weeks
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,4,6-Tris(dimethylaminomethyl)phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5		Data not available or insufficient for classification			
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Green algae	Experimental	72 hours	EC50	4.34 mg/l
Fatty acids, C18-unsaturated, dimers, oligomeric reaction	68082-29-1	Water flea	Experimental	48 hours	EC50	7.07 mg/l

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products with tall-oil fatty acids and triethylenetetramine						
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Zebra Fish	Experimental	96 hours	LC50	7.07 mg/l
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Green algae	Experimental	72 hours	NOEC	0.5 mg/l
Terphenyl, hydrogenated	61788-32-7	Water flea	Estimated	21 days	NOEC	0.025 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	175 mg/l
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Grass Shrimp	Experimental	96 hours	LC50	718 mg/l
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	84 mg/l
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.25 mg/l
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1		Data not available or insufficient for classification			
Triethylenetetramine	112-24-3	Green algae	Experimental	72 hours	EC50	20 mg/l
Triethylenetetramine	112-24-3	Guppy	Experimental	96 hours	LC50	570 mg/l
Triethylenetetramine	112-24-3	Water flea	Experimental	48 hours	EC50	31.1 mg/l

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Terphenyl	26140-60-3	Water flea	Estimated	48 hours	EC50	0.022 mg/l
Terphenyl	26140-60-3	Water flea	Estimated	21 days	NOEC	0.01 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5	Data not availbl-insufficient			N/A	
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Estimated Biodegradation	28 days	% CO2 produced	≤8 % weight	OECD 301B - Modified sturm or CO2
Terphenyl, hydrogenated	61788-32-7	Experimental Biodegradation	28 days	BOD	6 % BOD/ThBOD	OECD 301C - MITI test (I)
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or ≤700)	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or ≤700)	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2,4,6-Tris(dimethylaminomethyl) phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % weight	OECD 301D - Closed bottle test
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	Data not availbl-insufficient			N/A	
Triethylenetetramine	112-24-3	Experimental Biodegradation	20 days	BOD	0 % weight	OECD 301D - Closed bottle test
Terphenyl	26140-60-3	Experimental Biodegradation	14 days	BOD	0.5 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
alpha-Hydro-omega-hydroxy-poly[oxy(methyl-1,2-ethanediyl)], ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	72244-98-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Experimental Bioconcentration		Log Kow	≤3.55	Other methods
Terphenyl, hydrogenated	61788-32-7	Experimental BCF - Bluegill	42 days	Bioaccumulation factor	≥2400	Other methods
4,4'-ISOPROPYLIDENEDIPH	25068-38-6	Experimental BCF- Carp	28 days	Bioaccumulation factor	≤42	OECD 305E - Bioaccumulation flow-

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ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or ≤700)						through fish test
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	Other methods
Polyphenyls, quater- and higher, partially hydrogenated	68956-74-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Triethylenetetramine	112-24-3	Experimental BCF-Carp	42 days	Bioaccumulation factor	<5.0	OECD 305E - Bioaccumulation flow-through fish test
Terphenyl	26140-60-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

IATA: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III.

IMDG: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III; FA, SF.

Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging, special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable

ADR: UN3082; Environmentally Hazardous Substance, Liquid, N.O.S.; (TERPHENYLS); 9; III; (E); M6.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Hazard - Health information was modified.

Section 2: <125ml Precautionary - Prevention information was modified.

Section 2: <125ml Precautionary - Response information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: No PBT/vPvB information available warning information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 14: Transportation classification information was modified.

Section 15: Chemical Safety Assessment information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk