



Safety Data Sheet

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Document group:	18-9394-0	Version number:	14.00
Revision date:	18/05/2018	Supersedes date:	08/09/2016
Transportation version number: 7.00 (01/09/2015)			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld DP-410 NS Epoxy Structural Adhesive

Product Identification Numbers

FS-9100-2874-5 FS-9100-4027-8

7000080076 7000079927

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

07-7184-0, 18-9393-2

TRANSPORTATION INFORMATION

FS-9100-2874-5, FS-9100-4027-8

ADR/RID: UN3263, CORROSIVE SOLID, BASIC, ORGANIC, N.O.S., LIMITED QUANTITY, (3,3'-OXYBIS(ETHYLENEOXY)BIS(PPROPYLAMINE)), 8, II, (E), ADR Classification Code: C8.

IMDG-CODE: UN3263, CORROSIVE SOLID, BASIC, ORGANIC, N.O.S., (3,3'-

3M Scotch-Weld DP-410 NS Epoxy Structural Adhesive

OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)), 8., II , IMDG-Code segregation code: 18- ALKALIS, LIMITED
QUANTITY, EMS: FA,SB.

ICAO/IATA: UN3263, CORROSIVE SOLID, BASIC, ORGANIC, N.O.S., (3,3'-
OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)), 8., II .

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Contains:

Nitric acid, calcium salt, tetrahydrate; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); 2,2'-[(1-Methylethylidene)bis[4,1-phenyleneoxy[1-(butoxymethyl)ethylene]oxymethylene]]bisoxirane; Tris(2,4,6-dimethylaminomonomethyl)phenol

HAZARD STATEMENTS:

H314

Causes severe skin burns and eye damage.

H317

May cause an allergic skin reaction.

H411

Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A

Do not breathe vapours.

P280D

Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

3M Scotch-Weld DP-410 NS Epoxy Structural Adhesive

P310	present and easy to do. Continue rinsing.
P333 + P313	Immediately call a POISON CENTRE or doctor/physician.
	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was added.
Section 01: SAP Material Numbers information was added.
Section 2: <125ml Precautionary - Prevention information was modified.
Section 2: <125ml Precautionary - Response information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Document group:	07-7184-0	Version number:	16.00
Revision date:	18/05/2018	Supersedes date:	18/09/2017
Transportation version number:	1.00 (26/09/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-410 : Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) |

Pictograms**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	40 - 70
4,4'-ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	15 - 30
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	7 - 13
Nitric acid, calcium salt, tetrahydrate	13477-34-4	233-332-1	7 - 13

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**<=125 ml Hazard statements**

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements**Prevention:**

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-410 : Part A**Response:**

P303 + P361 + P353A

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTRE or doctor/physician.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

Contains 2% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	01- 2119963377- 26	40 - 70	Skin Sens. 1, H317 Skin Corr. 1B, H314
4,4'-ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5		15 - 30	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
Nitric acid, calcium salt, tetrahydrate	13477-34-4	233-332-1		7 - 13	Acute Tox. 4, H302; Eye Dam. 1, H318
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	01- 2119560597- 27	7 - 13	Acute Tox. 4, H302 Skin Corr. 1C, H314; Eye Dam. 1, H318
Bis[(dimethylamino)methyl]phenol	71074-89-0	275-162-0		< 5	Acute Tox. 4, H302; Skin Corr. 1B, H314

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Amine compounds.
Carbon monoxide.
Carbon dioxide.
Hydrogen Chloride
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of vapours created during the cure cycle. For industrial or professional use only. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Local effects	1 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	59 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Local effects	13 mg/m ³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Systemic effects	176 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater	0.22 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater sediments	0.809 mg/kg d.w.
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Intermittent releases to water	2.2 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water	0.022 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water sediments	0.0809 mg/kg d.w.

3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)		Sewage Treatment Plant	125 mg/l
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8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Thixotropic paste
Appearance/Odour	Off-white paste; amine odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 100 °C [<i>Test Method</i> :Closed Cup]
Autoignition temperature	<i>Not applicable.</i>
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative density	1.09 - 1.12 [<i>Ref Std</i> :WATER=1]
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Vapour density	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	<i>No data available.</i>
Density	1.09 - 1.12 g/ml

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Percent volatile	≤ 1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

10.6 Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,500 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 3,160 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Nitric acid, calcium salt, tetrahydrate	Ingestion	Rat	LD50 >300, <2000 mg/kg
Nitric acid, calcium salt, tetrahydrate	Dermal	similar compounds	LD50 > 2,000 mg/kg
2,4,6-Tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-Tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg

3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-410 : Part A

Bis[(dimethylamino)methyl]phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
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ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Nitric acid, calcium salt, tetrahydrate	similar compounds	No significant irritation
2,4,6-Tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	similar health hazards	Corrosive
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
Nitric acid, calcium salt, tetrahydrate	Rabbit	Corrosive
2,4,6-Tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive

Skin Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human and animal	Sensitising
Nitric acid, calcium salt, tetrahydrate	similar compounds	Not classified
2,4,6-Tris(dimethylaminomethyl)phenol	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Nitric acid, calcium salt, tetrahydrate	In Vitro	Not mutagenic
2,4,6-Tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for female reproduction	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 1,500 mg/kg/day	28 days
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for development	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Nitric acid, calcium salt, tetrahydrate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-Tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Nitric acid, calcium salt,	Ingestion	heart skin	Not classified	similar	NOAEL	28 days

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tetrahydrate		endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system		compounds	1,500 mg/kg/day	
2,4,6-Tris(dimethylaminomethyl)phenol	Dermal	skin liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	220 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	Effect Concentration 10%	5.4 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l

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unknown or <=700)						
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
4,4'-ISOPROPYLIDENEDI PHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2,4,6-Tris(dimethylaminomet hyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	175 mg/l
2,4,6-Tris(dimethylaminomet hyl)phenol	90-72-2	Grass Shrimp	Experimental	96 hours	LC50	718 mg/l
2,4,6-Tris(dimethylaminomet hyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	84 mg/l
2,4,6-Tris(dimethylaminomet hyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.25 mg/l
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Bluegill	Estimated	96 hours	LC50	2,400 mg/l
Bis[(dimethylamino)me thyl]phenol	71074-89-0		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(pro pylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 % weight	OECD 301B - Modified sturm or CO2
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
4,4'-ISOPROPYLIDENEDIPHE NOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2,4,6-Tris(dimethylaminomethyl) phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 % weight	OECD 301D - Closed bottle test
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not availbl- insufficient			N/A	
Bis[(dimethylamino)methyl]phenol	71074-89-0	Estimated Biodegradation	28 days	BOD	20 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(pr opylamine)	4246-51-9	Estimated Bioconcentration		Log Kow	-1.46	Estimated: Octanol-water partition coefficient
4,4'-ISOPROPYLIDENEDIPH	25068-38-6	Experimental BCF- Carp	28 days	Bioaccumulation factor	<=42	OECD 305E - Bioaccumulation flow-

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ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)						through fish test
2,4,6-Tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	Other methods
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Bis[(dimethylamino)methyl]phenol	71074-89-0	Estimated Bioconcentration		Log Kow	-2.34	Estimated: Octanol-water partition coefficient

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR: UN3263; Corrosive Solid, Basic, Organic, N.O.S. (3,3'-Oxybis(Ethyleneoxy)Bis(Propylamine)); 8; II; (E); C8.
IMDG: UN3263; Corrosive Solid, Basic, Organic, N.O.S. (3,3'-Oxybis(Ethyleneoxy)Bis(Propylamine)); 8; II; EMS: FA, SB.
IATA: UN3263; Corrosive Solid, Basic, Organic, N.O.S. (3,3'-Oxybis(Ethyleneoxy)Bis(Propylamine)); 8; II.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Hazard - Environmental information was added.
Section 2: <125ml Hazard - Health information was added.
Section 2: <125ml Precautionary - Prevention information was added.
Section 2: <125ml Precautionary - Response information was added.
CLP: Ingredient table information was modified.
Label: CLP Precautionary - Disposal information was deleted.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 5: Fire - Advice for fire fighters information was modified.
Section 8: PNEC table row information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: No PBT/vPvB information available warning information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 15: Chemical Safety Assessment information was deleted.

Annex

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Application of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 13 -Treatment of articles by dipping and pouring

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	ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)
Processes, tasks and activities covered	Application of product through a mixing nozzle
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Processing Temperature:: 20 degree Celsius;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training.; Environmental: None needed;
Waste management measures	Do not release to waterways or sewers; Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	3,3'-Oxybis(ethyleneoxy)bis(propylamine); EC No. 224-207-2; CAS Nbr 4246-51-9;
Exposure Scenario Name	Industrial Transfer
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08b - Transfer of substance or mixture (charging and discharging) at dedicated facilities ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Transfer of substance/mixture with dedicated engineering controls.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Duration of use: 8 hours/day; Frequency of exposure at workplace [for one worker]: 5 days/week; Processing Temperature:: 20 degree Celsius;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training.; Environmental: None needed;
Waste management measures	Do not release to waterways or sewers; Incinerate in a permitted hazardous waste incinerator;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Document group:	18-9393-2	Version number:	14.00
Revision date:	18/05/2018	Supersedes date:	05/09/2016
Transportation version number:	1.00 (26/09/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M(TM) Scotch-Weld (TM) Epoxy Structural Adhesive DP-410: Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

3M(TM) Scotch-Weld (TM) Epoxy Structural Adhesive DP-410: Part B

Symbols:

GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	500-033-5	60 - 90
2,2'-[(1-Methylethylidene)bis[4,1-phenyleneoxy[1-(butoxymethyl)ethylene]oxymethylene]]bisoxirane	71033-08-4	275-143-7	0 - 20

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
------	--------------------------------------

<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.
-------	-------------------------

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
-------------	--

3M(TM) Scotch-Weld (TM) Epoxy Structural Adhesive DP-410: Part B

14% of the mixture consists of components of unknown acute oral toxicity.

Contains 27% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
4,4'-ISOPROPYLIDENEDIPHENOL- EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38- 6	500-033- 5		60 - 90	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411
Acrylic copolymer	Trade Secret			10 - 30	Substance not classified as hazardous
2,2'-[(1-Methylethylidene)bis[4,1- phenyleneoxy[1- (butoxymethyl)ethylene]oxymethylene]]bisoxirane	71033-08- 4	275-143- 7		0 - 20	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90- 7			1 - 5	Substance with a Community level exposure limit in the workplace
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	2530-83-8	219-784- 2	01- 2119513212- 58	0.5 - 1.5	Eye Dam. 1, H318
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	220-011- 6		0 - 1.5	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide.
Carbon dioxide.
Irritant vapours or gases.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of vapours created during the cure cycle. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	67762-90-7	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

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Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Off-white colour; mild epoxy odour.
Odour threshold	No data available.
pH	No data available.
Boiling point/boiling range	≥ 200 °C
Melting point	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	> 93.3 °C [Test Method: Closed Cup]
Autoignition temperature	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Vapour pressure	Not applicable.
Relative density	approximately 1.15 g/ml [@ 23 °C] [Ref Std: WATER=1]
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	Not applicable.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	≥ 60 Pa-s [@ 23 °C] [Test Method: Brookfield]
Density	1.13 g/ml

9.2. Other information

EU Volatile Organic Compounds	No data available.
Percent volatile	≤ 1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

3M(TM) Scotch-Weld (TM) Epoxy Structural Adhesive DP-410: Part B**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Rat	LD50 > 1,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Rabbit	Moderate irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human and animal	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	In Vitro	Some positive data exist, but the data are not sufficient for classification

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Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3-Epoxypropoxy)propyl] trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER (MW unknown or <=700)	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks

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EPICHLOROHYDRIN POLYMER (MW unknown or <=700)						
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Estimated	48 hours	LC50	0.95 mg/l
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Green Algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Rainbow trout	Experimental	96 hours	LC50	1.2 mg/l
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN	25068-38-6	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l

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POLYMER (MW unknown or <=700)						
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2,2'-[(1-Methylethylidene)bis[4,1-phenyleneoxy[1-(butoxymethyl)ethylene]oxymethylene]]bisoxirane	71033-08-4		Data not available or insufficient for classification			
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Green algae	Experimental	72 hours	EC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Water flea	Experimental	48 hours	EC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Green algae	Experimental	72 hours	NOEC	100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2,2'-[(1-Methylethylidene)bis[4,1-phenyleneoxy[1-(butoxymethyl)ethylene]oxymethylene]]bisoxirane	71033-08-4	Estimated Biodegradation	28 days	BOD	20 % BOD/ThBOD	OECD 301F - Manometric respirometry
Siloxanes and Silicones, di-	67762-90-7	Data not availbl-			N/A	

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Me, reaction products with silica		insufficient				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Other methods
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Other methods
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Experimental Hydrolysis		Hydrolytic half-life	36 hours (t 1/2)	Other methods
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Experimental Biodegradation	28 days	BOD	53 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER (MW unknown or <=700)	25068-38-6	Experimental BCF- Carp	28 days	Bioaccumulation factor	<=42	OECD 305E - Bioaccumulation flow-through fish test
2,2'-[(1-Methylethylidene)bis[4,1-phenyleneoxy[1-(butoxymethyl)ethylene]oxymethylene]]bisoxirane	71033-08-4	Estimated BCF - Other		Bioaccumulation factor	6.5	Estimated: Bioconcentration factor
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane	2530-83-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Estimated Bioconcentration		Bioaccumulation factor	2.5	Estimated: Bioconcentration factor

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Incinerate uncured product in a permitted waste incineration facility. Dispose of waste product in a permitted industrial waste facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC

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and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR/IMDG/IATA: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Hazard - Health information was added.
Section 2: <125ml Precautionary - Prevention information was added.
Section 2: <125ml Precautionary - Response information was added.
CLP: Ingredient table information was modified.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 9: Property description for optional properties information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: No PBT/vPvB information available warning information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.

Section 15: Chemical Safety Assessment information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk