



ROUND

Gradually tapered and cut and workable to the point. Used where it is necessary to enlarge a hole or round off a radius. **Double cut.**

Length		Diameter		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
3"	75	3/32"	2.4	—	*31.275	31.276	31.277	—	—	—
4"	100	5/32"	4.0	*31.279	*31.280	31.281	31.282	—	31.283	—
5"	125	13/64"	5.2	—	—	—	31.286	—	—	—
6"	150	1/4"	6.4	*31.287	*31.288	31.289	31.290	31.291	31.292	31.293
8"	200	5/16"	7.9	*31.294	*31.295	31.296	31.297	—	31.298	—
10"	250	13/32"	10.3	*31.299	*31.300	—	31.302	—	—	—

*Indicates blunt end



ROUND PARALLEL

Cut over the entire surface (does not taper to point). **Double cut.**

Length		Diameter		Cut 00	Cut 0	Cut 2
(in)	(mm)	(in)	(mm)			
4"	100	1/16"	1.6	—	31.304	31.305
4"	100	1/8"	3.2	—	31.307	—
6"	150	3/32"	2.4	—	31.311	31.312
6"	150	1/8"	3.2	—	31.315	31.316
6"	150	5/32"	4.0	31.318	31.319	31.320
6"	150	3/16"	4.8	31.321	31.322	31.323
6"	150	1/4"	6.4	—	—	31.326



SCREWHEAD with TANG

Used for filing slots in small screws. Available in thicknesses ranging from No. 1 (thickest) to No. 8 (thinnest). **Single cut on both edges – Both sides are safe.**

Length		Width		Thickness					
(in)	(mm)	(in)	(mm)	1 (.032") (.80 mm)	2 (.028") (.70 mm)	3 (.024") (.60 mm)	4 (.022") (.55 mm)	6 (.018") (.45 mm)	8 (.014") (.35 mm)
3"	75	25/64"	9.9	—	31.332	31.333	31.334	31.335	31.336
4"	100	15/32"	11.9	31.337	31.338	—	31.339	—	—



UNIVERSAL PIVOT FILE/BURNISHER

These regular burnishers are polished and have slightly rounded corners. 7 1/8" (18 cm) length.

No. 31.01710 Right

No. 31.01720 Left



SLITTING

Parallel in width with identical contour on top and bottom. Thinner than knife files and used for filing slots. **Double cut top and bottom – Both edges are single cut.**

Length		Width		Thickness		Cut 0	Cut 2
(in)	(mm)	(in)	(mm)	(in)	(mm)		
6"	150	19/32"	15.1	1/8"	3.2	31.342	31.343

Note: See pages 33-35 for our complete file handle line, including charts on plastic file handles.