

PILLAR FILES

These files are parallel in width and tapered in thickness to make possible perfectly flat filing. **Double cut top and bottom – Both edges are safe.**



EXTRA NARROW PILLAR

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)						
3"	75	1/8"	3.2	5/64"	2.0	—	—	—	31.200	—	—
4"	100	5/32"	4.0	5/64"	2.0	31.201	31.202	—	31.204	31.205	—
6"	150	13/64"	5.2	1/8"	3.2	31.206	31.207	31.208	31.209	31.210	31.211
8"	200	9/32"	7.1	9/64"	3.6	31.212	31.213	31.214	31.215	31.216	—
10"	250	11/32"	8.7	11/64"	4.4	31.217	—	—	—	—	—



NARROW PILLAR

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)						
4"	100	3/16"	4.8	3/32"	2.5	31.219	31.220	31.221	31.222	31.223	—
6"	150	1/4"	6.4	9/64"	3.6	31.224	31.225	31.226	31.227	31.228	31.229
8"	200	11/32"	8.7	11/64"	4.4	31.230	31.231	31.232	31.233	—	—
10"	250	25/64"	9.9	3/16"	4.8	31.234	31.235	—	—	—	—



DEMI-NARROW PILLAR

Length		Width		Thickness		Cut 0	Cut 1	Cut 2
(in)	(mm)	(in)	(mm)	(in)	(mm)			
6"	150	3/8"	9.5	5/32"	4.0	31.192	31.193	31.194



REGULAR PILLAR

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)							
4"	100	3/8"	9.5	1/8"	3.2	31.237	31.238	31.239	31.240	—	31.241	—
6"	150	1/2"	12.7	11/64"	4.4	31.243	31.244	31.245	31.246	31.247	31.248	31.249
8"	200	19/32"	15.1	13/64"	5.2	31.251	31.252	31.253	31.254	31.255	31.256	—
10"	250	23/32"	18.3	15/64"	6.0	31.257	31.258	—	31.259	—	—	—
12"	300	25/32"	19.8	9/32"	7.1	31.260	31.261	—	—	—	—	—



PIPPIN

Tapered in width and thickness. Combines the cross-sections of the round file, with the crossing file, along with the edge of a knife file. For finishing the junction of two different curved surfaces and for opening slots when a "V" shape is required.

Double cut on both sides – Top and bottom edge are single cut.

Length		Width		Thickness		Cut 0	Cut 2	Cut 4
(in)	(mm)	(in)	(mm)	(in)	(mm)			
6"	150	25/64"	9.9	9/64"	3.6	31.267	31.268	31.269
8"	200	15/32"	11.9	11/64"	4.4	31.271	31.272	—

Note: See pages 33-35 for our complete file handle line, including charts on plastic file handles.