

ASSA ABLOY

Original Equipment Manufacturer (OEM) Program

The OEM contracts with ASSA to have exclusive rights to distribute a specified keyway through installation of the restricted products (key blanks, cut keys, sidebars, complete and sub-assembled cylinders and factory generated key charts) in their product as a component part or as a supplemental product for sale.

Types of Exclusivity

Regionally Exclusive – ASSA establishes an OEM keyway for a large territory such as entire or multiple states/provinces.

Nationally Exclusive – ASSA establishes an OEM keyway for an entire country.

Continentially/Global Exclusive – ASSA establishes an OEM keyway for an entire continent or for global exclusivity.

Keyway Information

Each key control program utilizes a standard cylinder plug profile (broaching). Various sidebar codes are combined with the profile to create different unique keyways. Twin 6000 key blanks produced after August 1988 are stamped with the complete keyway code including both side code and profile, e.g. 507-51. All other series (except C4/CLIQ and CLIQ Remote) will typically only include the side code designation. Please include side code and profile (if applicable) when ordering key blanks and cylinders, except SNS cylinders (See Cylinder form below).

Cylinder Form

ASSA High Security locks are available in three different forms. When ordering cylinders, please be sure to indicate Cylinder Form.

COMP (Complete) – Fully keyed cylinder. Master keyed, keyed different, and keyed alike items include two cut keys per cylinder.

SUB (Sub-assembled) – Uncombined cylinder includes sidebar mechanism, but no tumbler pins, springs or key blanks. Pin chamber closure strip, plug and screws provided.

SNS (Sub-assembled, No sidebar) – Uncombined cylinder without sidebar and sidebar springs. Includes side pins, side pin springs, standard tailpiece items and pin chamber closure strip.

Note: The SNS option is not available for 600, Twin Low, and Maximum+ Restricted Series cylinders.

Master Keying

ASSA locks and cylinders may be master keyed to meet virtually any requirement. Contact ASSA Key Records Department to discuss special needs.

Finishes

Standard finishes (shown right). Cylinder plugs and LFIC shells are only available in 626/US26D Satin Chrome and 606/US4 Satin Brass. Antique brass (609) is available for deadbolts only.

Note: See specific product sections of catalog to view available finish options for that product.

| ASSA BHMA Symbol | Equivalent U.S. Symbol | Finish Description |
|------------------|------------------------|--------------------|
| 625 | US 26 | Bright Chrome |
| 626 | US 26D | Satin Chrome |
| 605 | US 3 | Bright Brass |
| 606 | US 4 | Satin Brass |
| 609 | US 5 | Antique Brass |
| 624 | US 10B | Dark Oxidized |
| 612 | US 10 | Satin Bronze |

ASSA ABLOY



Maximum+



Twin Maximum



Twin 6000 &
Twin Exclusive



Twin V-10



Twin Pro

ASSA Cut Keys

| Item No. | Description |
|-----------|--|
| MAXP-KD | Maximum+ Cut Keys KD/KA |
| MAXP-MK | Maximum+ Cut Keys, In a Master Key System |
| MAXP-CTRL | Maximum+ Control Key |
| TMAX-KD | Twin Maximum Cut Keys KD/KA (Replaced by part MAXP-KD in 2014) |
| TMAX-MK | Twin Maximum Cut Keys, In a Master Key System (Replaced by part MAXP-MK in 2014) |
| TMAX-CTRL | Twin Maximum Control Key (Replaced by part MAXP-CTRL in 2014) |
| TWIN-KD | Twin Exclusive/6000 Classic (Specify Profile) Cut Keys KD/KA |
| TWIN-MK | Twin Exclusive/6000 Classic (Specify Profile) Cut Keys, In a Master Key System |
| TWIN-CTRL | Twin Exclusive/Twin 6000 Control Key |
| V-10-KD | Twin V-10 Cut Keys KD/KA |
| V-10-MK | Twin V-10 Cut Keys, In a Master Key System |
| V-10-CTRL | Twin V-10 Control Key |
| TPRO-KD | Twin Pro Cut Keys KD/KA |
| TPRO-MK | Twin Pro Cut Keys, In a Master Key System |
| TPRO-CTRL | Twin Pro Control Key |

ASSA Key Blanks

| Item No. | Description |
|----------|--|
| 323330 | Maximum+ Key Blank Qty. 100/box (Specify Sidebar Code) |
| 359644 | Twin Maximum Key Blanks Qty. 100/box (Specify Sidebar Code), (Replaced by part 323330 in 2014) |
| 867091 | Twin 6000 Key Blanks (specify sidebar code and profile) Qty. 100/box |
| E867091 | Twin Exclusive Key blanks/Sidebar code (specify sidebar code) Qty 100/box |
| 250694 | Twin V-10 Keyblanks/Sidebar code (specify sidebar code) Qty 100/box |
| 816313 | Twin Pro Keyblanks/Sidebar code (specify sidebar code) Qty. 100/box |

ASSA Coined Key Blanks

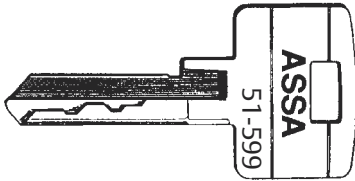
| Item No. | Description |
|----------|---|
| IDC | Initial die charge |
| 868996 | 500 minimum key blank quantity each order (Specify profile and side code) |

ASSA ABLOY

Ordering:

When ordering key blanks, the profile and geographically assigned code must be stated.

A. Side bar Code is cut at ASSA Factory only. Key blanks are provided as shown.

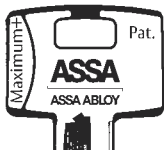


B. Side bar code/profile can be identified on key bow. Example: for Twin 6000 Series, 51-599; there are 5 different profiles in the ASSA Twin 6000 Series which are; 50, 51, 52, 61, and 62.

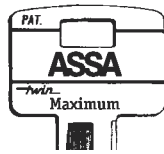


Key Stamping:

All new key blanks and cut keys will be stamped as original from factory in accordance with assigned keyway.



Maximum+
Profile 0A7



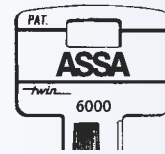
Twin Maximum
Profile 0M7



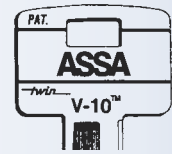
Twin Pro
Profile 0P4



Twin Exclusive
Profile 851



Twin 6000
Profiles
50, 51, 52, 61, 62



Twin V-10
Profile 95

Key Cutting:

Key combination can be cut on many code machines and duplicating machines. Code cutting machines historically, produce better keys than Key-duplicating machines. The ASSA key is a quality key. ASSA recommends quality cutters. ASSA supplies cutting wheels for the HPC 1200 CM and Code Max code machine as well as cutters, vises, and cams for Framon KX1.

ASSA Recommended Code Machines:

- ASSA PS-6000T (Made by Framon)
- Any Framon Machine designed to cut ASSA Twin and Max+ Series keys
- Silca Ultra Code
- HPC Code Max
- ITL 9000 Series Code Machines