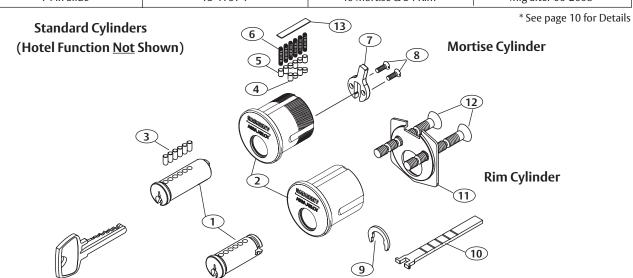
Cylinder Parts: Mortise and Rim Cylinders

Cylinders and Components

SARGENT ASSA ABLOY

34 Rim/40 Series Mortise Cylinder Parts

ltem	Description	Part Number	Where Used	Comment
1	Plug	See Table Below	40 Mortise & 34 Rim	
2	Cylinder Shell, Cap & Slide Assy.	See Table Below	40 Mortise & 34 Rim	Illustration Shows Slide Disassembled
3	Bottom Pin	See Table Page 13	40 Mortise & 34 Rim	
4	Master Pin	13-0062	40 Mortise & 34 Rim	Pin No. 10 (Length .260)
5	Top Pin	See Table Page 13	40 Mortise & 34 Rim	
6	Compression Spring	13-0265	40 Mortise & 34 Rim	
7	Cam	See Table Page 6	40 Mortise	
8	Screw	01-1121	40 Mortise	#3-48 x 5/16" (8mm) PH.FL.
9	Plug Retainer	13-0080	34 Rim	
10	Tail Piece	13-0085	34 Rim	
11	Cylinder Back Plate	13-0086	34 Rim	
12	Connecting Screws Standard Connecting Screws	13-0075 13-0074	34 Rim 34 Rim	#12-24 x 2-5/8" (67mm) #12-24 x 2-1/8" (54mm)
13	6 Pin Slide 7 Pin Slide	13-0779 13-0780	40 Mortise & 34 Rim 40 Mortise & 34 Rim	Mfg prior to 06-2008* Mfg prior to 06-2008*
13	6 Pin Slide 7 Pin Slide	13-1341 13-1797 v	40 Mortise & 34 Rim 40 Mortise & 34 Rim	Mfg after 06-2008* Mfg after 06-2008*



No.	Cylinder Length	6 Pin Plug Part Number	7 Pin Plug Part Number	6 Pin Shell & Slide Assy. Part Number	7 Pin Shell & Slide Assy. Part Number
34	_	13-0090	13-0587	13-2005	13-2712
41	1-1/8" (29mm)	13-0401	N/A	13-2005	N/A
42	1-1/4" (32mm)	13-0402	13-0402	13-2006	13-2765
43	1-3/8" (35mm)	13-0403	13-0403	13-2766	13-2766
44	1-1/2" (38mm)	13-0404	13-0404	13-2767	13-2767
46	1-3/4" (44mm)	13-0405	13-0405	13-2768	13-2768
48	2" (51mm)	13-0406	13-0406	13-2769	13-2769
50	2-1/4" (57mm)	13-0407	13-0407	13-2770	13-2770
52	2-1/2" (64mm)	13-0408	13-0408	13-2771	13-2771
54	2-3/4" (70mm)	13-0409	13-0409	13-2772	13-2772
56	3" (76mm)	13-0474	13-0474	13-2773	13-2773

60- Prefix Disposable Plastic Core



- During the construction phase in non restricted areas, disposable plastic cores can be used, eliminating use and distribution of the actual keys
- Once construction is near completion, the permanent keyed cores will be installed and the building secured; permanent keyed cores are ordered separately as 6300 Cores
- Disposable cores are available for Mortise, Exits and most cylindrical lock sets
- Operate with coin or flat screw driver
- · One piece design allows for easy installation
- To order separately: Use p/n 13-5177
- Mortise Sizes available: 60-42, 60-43, 60-44 & 60-46
- Available 6300 Mortise Cams on Pg 6
- Specify required Cam as a suffix: 60-44-105 cam
- For Standard Cam: No Suffix is required

64- Prefix Construction Keyed Large Format Interchangeable (Removable) Core Keyed

- The SARGENT 6400 interchangeable brass construction core enables doors to be locked during project construction period
- Using 6400 cores prevents keys for the permanent key system from becoming available during the construction process
- After construction is completed, the 6400 brass cores are removed and replaced with 6300 keyed-permanent interchangeable Cores
- A special control key releases the locking sleeve of the cylinder core allowing immediate removal of the core
- Construction cores are all keyed alike in one KA keyset
- Furnished with 6 keys and 1 control as standard
- · Plug face dimpled for easy identification
- Order as a 64- prefix with products
- Mortise Sizes available: 64-42, 64-43, 64-44 and
- Available 6300 Mortise Cams on
- Specify required Cam as a suffix: 64-44-105 cam
- · For Standard Cam: No Suffix is required
- For keyed temp core sold separately use catalog # 6400

6300 Permanent Large Format Interchangeable (Removable) Cores Cylinders

- SARGENT LFIC (Removable) Core Cylinders and Master Key Systems are available for a quick change of cylinders for increased security. It is not necessary to remove the lock from a door to rekey the opening
- Special "control" key is used to release a locking cam allowing immediate removal of the core
- Available for use in many SARGENT products (Exit Devices, Mortise locks, Bored locks and padlocks)
- LFIC Key Systems can also include conventional cylinders operated by the same Master/change keys when the 6300 quick change feature is not needed
- Can be master or grandmaster keyed
- 2 Change keys provided
- 6 pin standard
- 1 bitted available for field keying
- 1 bitted cylinders supplied with 2 key blanks, pins and springs in chambers in 3 and 4 only
- HA keyway will be supplied unless otherwise specified
- Wide variety of master key systems available
- Permanent (keyed Large Format Interchangeable) cores supplied with hardware unless specified otherwise
- Available in the following SARGENT keyway families: A, B, C, G, H, K, L, N, R, and V
- Also available in the following single key sections: CR and S
- Control key is 6272 CTL, ordered separately
- Finishes: 4, 15
- Ordering as a: 6300 LFIC Core x finish and give all keying information

65-6300 Unassembled Core Only

- Unassembled core for field rekeying. Includes Control Sleeve and two key blanks
- Springs and pins to be ordered separately (see Pages 14 &15)
- 65- Prefix Uncombinate Cores
- Finishes: 4, 15
- HA key way will be supplied standard, unless otherwise specified
- Order as: 65-6300 x finish x keyway (6 pin only)

6300 Series Parts Only

- 13-0795 Plug, Finishes: 4, 15 13-3424 Inner Shell & Slide Assy, Finishes: 4, 15 13-0796 Control Sleeve Plug retaining ring 13-0797
- Slide for Cylinders with a box around the word SARGENT (Mfg prior to 4/06) Slide for Cylinders WITHOUT a
- box around the word SARGENT (Mfg after 3/06)

For pins, springs & keying kits see Pages 14 & 15

63-34 Rim Cylinder

- Housing: Solid brass
- Cap: Brass, bronze or stainless steel
- Furnished standard with No. 97 rosette and compression ring
- Includes the same tailpiece and screw hole pattern as the #34 cylinder
- Finishes: 3,4,9,15,10,10B,10BE,10BL,20D,32,32D
- Order as: 63-34 x Finish
- Also available: 60-34 & 64-34 Rim Cylinders

63-40 Series Mortise Cylinders **Standard & Hotel Function Cylinders**



- Cylinder: Solid brass 1-5/32" diameter
- Cap: Brass, bronze and stainless steel
- Furnished standard with No. 97 rosette and compression ring
- Optional Collars/Spacers available and ordered separately, refer to product catalogs for additional information
- HA Standard Keyway (Except Hotel)
- For use in Sargent 78/8250s hotel function only, "C" series keyway supplied standard, unless otherwise specified. Offered in 50-63-43 size only (1-3/8") with 115 cam only
- Hotel emergency key is 7269 EMK, ordered
- Order hotel cylinders as 50-63-43 or 50-60-43 which will include the 115 cam
- Other SARGENT keyways available
- Mortise Sizes available: 63-42, 63-43, 63-44
- Available 6300 Mortise Cams on Pg 6
- Specify required Cam as a suffix: 63-44-105 cam
- For Standard Cam: No Suffix is required
- Finishes: 3,4,9,15,10,10B,10BE,10BL,20D,32,32D
- Order as: 63-42 x Finish
- 60-42 same as above, but supplied with plastic disposable plastic core

63-40 Series Mortise Cylinder Sizes

Cylinder#	63-42	63-43	63-44	63-46
Length	1-1/4" (32mm)	1-3/8" (35mm)	1-1/2" (38mm)	1-3/4" (44mm)

436-1 Slide Block Kit

- Includes fixture and staking tool for use only with the (10)- 6300 Series Cylinders manufactured after March 2006 for the ease of top loading in the field
- The kit includes 100 each slides p/n 13-1341, Staking Block and staking tool
- Cylinders manufactured after March 2006 will not include the box around the SARGENT logo and can be used with this kit



Cores without a box around the word "SARGENT"

Competitive Keyway Cylinders, Bump Resistant Cylinders, Kits and Top Loading Kits

SARGENT ASSA ABLOY

Cylinders and Components

Conventional Mortise and Rim Cylinders

SARGENT offers cylinders in other manufacturers' keyways. They can be ordered as a prefix for hardware or ordered separately by part numbers. The following product lines are available with SC- and SE- prefixes:

- #41 Mortise Cylinder applications only
- 7800/8200 Mortise Locks
- KP8200 Keypad Operated Product
- 4870 Deadlock
- 20, 30, 80 and 90 Series Exit Devices
- #34 Rim Cylinder applications
- KP8877 Keypad Operated Products
- 8877 Profile Series Access Control Products
- 20, 30, 80 and 90 Series Exit Devices
- All cylinders 0 bitted and supplied with two brass key blanks as standard. Hotel function not available
- Mortise and rim cylinders supplied without SARGENT logo on face of cylinder and with No. 97 rosette when ordered without hardware
- Optional Collars/Spacers available and ordered separately, refer to product catalogs for additional information
- Mortise cylinders only supplied with SARGENT offset cam similar to 13-0664. Rim cylinders only with SARGENT mounting screw locations. Separate parts not available for these cylinders
- Master keyed cylinders not available
- All mortise cylinders 1-1/8" (29mm) long with standard 1-5/32" shell diameter
- Finishes: 3, 4, 10, 10B, 10BE, 32, 32D

	Keyway		
Cylinder Type	Schlage "C"	Schlage "E"	
Mortise #41	SC-41	SE-41	
Rim #34	SC- 34	SE-34	

How to Order

Part number x SC or SE #34 or 41 x Schlage keyway type Example: SC-41 x Finish

Conventional Bored/Cylindrical Lock Cylinders

The following cylinders can be ordered in competitor's keyways.

- All cylinders 0 bitted and supplied with two brass key blanks as standard. Hotel function not available.
- Cylinders include tail pieces

•	Finishes: 4,	15
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	Keyway		
Lock Line	Schlage "C"	Schlage "E"	
7, 10, T-Zone (11) & 6500	SC-C10-1	SE-C10-1	
470/480 Deadlock	SC-C480-1	SE-480-1	

How to Order

Part number x SC or SE x finish Schlage keyway type Example: 13-3614 x SE x 26 Schlage E keyway

SARGENT Bump Resistant Cylinders

These cylinders employ specially engineered patent pending components designed to resist bumping while maintaining the cylinder's strength.

Bump resistant cylinders offer these features:

- Added line of defense against intruders
- · Prevents unauthorized entry

The bump resistant feature is available for the following conventional cylinders (6 and 7 pin only):

- Mortise Cylinders: Conventional and XC (11-)
- Rim Cylinders: Conventional and XC (11-)
- Bored Cylinders: Conventional and XC (11-)



BR is marked on the cylinder slide to identify Bump Resistant Cylinders

Specify bump resistance by adding BR Prefix. Not available with 63- or 73- cylinder options

How to order example: BR-10G04 LL 26D

437BR Bump Resistant Re-Pinning Kit

The 437BR Kit is used to convert existing cylinders into bump resistant cylinders. Simply replace the drivers and springs in all chambers. Each kit includes 300 pins for use in mortise/rim

cylinders, 300 pins for use in KIK/KIL cylinders and 600 springs.



436-1 Top Loading Tool Kit

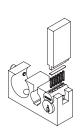
Top loading feature for conventional cylinders and LFIC simplifies the repinning process. The dovetail cut at the top of the cylinder body allows the slide to be "peeled" off easily, without removing the barrel from the cylinder. These conventional cylinders can be easily identified with the "figure eight" marking on the back of the cylinder body (Shown).

436-1 Kit is used for top loading of Large Format Interchangeable (Removable) Cores or Conventional Cylinders

This Kit includes the following components:

- · Staking Block
- Staking Tool
- 100 Slides (6 Pin)

Addition Slides Available: 7 Pin slides (Part#13-1797) 6 Pin slides (Part#13-1341) ordered separately





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