

General Information

1431 Series Powerglide®

SARGENT®

ASSA ABLOY

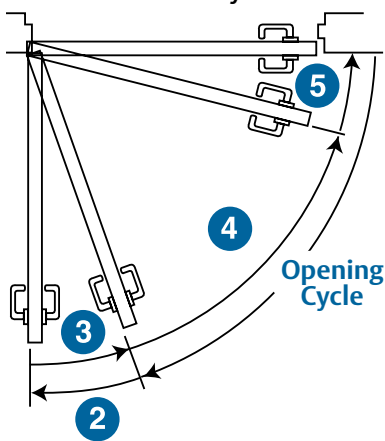
1 Closer Spring Adjustment (not shown)

- Effects the entire cycle of the door closer movement
- Used to size closer for application requirements
- Determines the amount of force with which the door closes and the amount of force required to open the door
- Adjustable to compensate for door size and draft conditions

2 Backcheck valve

- At approximately 70° of the open cycle, the Backcheck Valve begins to slow the door's motion
- Prevents the door from slamming into the door's stop
- Valve is used to control the intensity of the Backcheck
- **Note:** A Positive stop is required, Backcheck cannot be used as a stop

Door Closer Cycle



3 Delayed action valve (Optional)

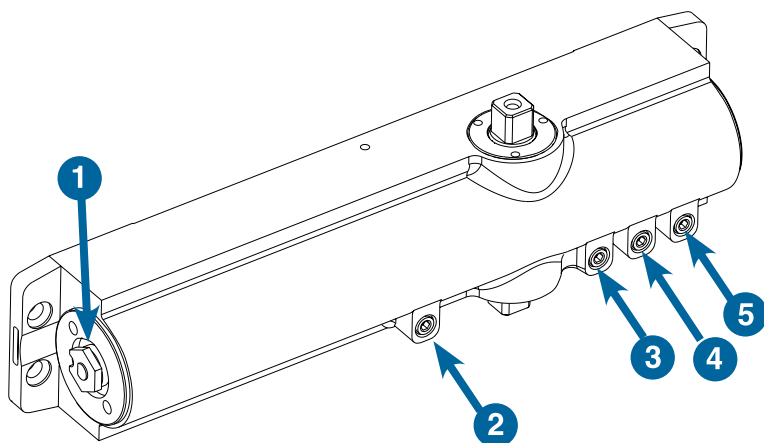
- Holds the door in the open position momentarily
- 20 second minimum hold open delay
- The feature is available for all applications and arms
- Beneficial when moving carts or objects thru door opening and ADA applications

4 Closing speed valve

- Controls how fast the door closes to approximately 8" from the closed position

5 Latching speed valve

- Controls the speed of the door during the final 8" of door swing
- The force the door closes with is controlled by the Closer spring
- **Note:** This adjustment is critical for door latching



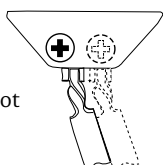
ANSI Standards

ARM	TYPE	ARM	TYPE
O	CO2011	PF9	CO2101
P9	CO2021	P10	CO2021
H	CO2051	PS/CPS	CO2021
PH9	CO2061	CPSH/PSH	CO2061

All are certified ANSI types including options PT4 A, B, D, E, F, G, H

Arm Leverage Adjustment

Closers using "O" arms have the provision to increase closing power by 15% by adjusting foot pivot



How to Select the Proper Closer

Things to Consider

1. Size and Weight of Door

The 1431 Door Closer is non-sized so that closing force can be adjusted in the field to accommodate various door sizes and weights.

2. Interior Application

The standard application is the most efficient in terms of power and control.

3. Exterior Application

The top jamb, parallel arm application should be used. Exterior doors require greater closing forces because of draft conditions. Always place the closers out of the weather.

4. Degree of Opening

Proper arm and position on the door is most important to permit the door to open far enough to allow adequate traffic flow.

5. Function

Closers are available with hold-open or positive stop arms.

6. Special Condition

Consult factory when special hinges, overhead holders or other specialized hardware is used.

Features and Benefits

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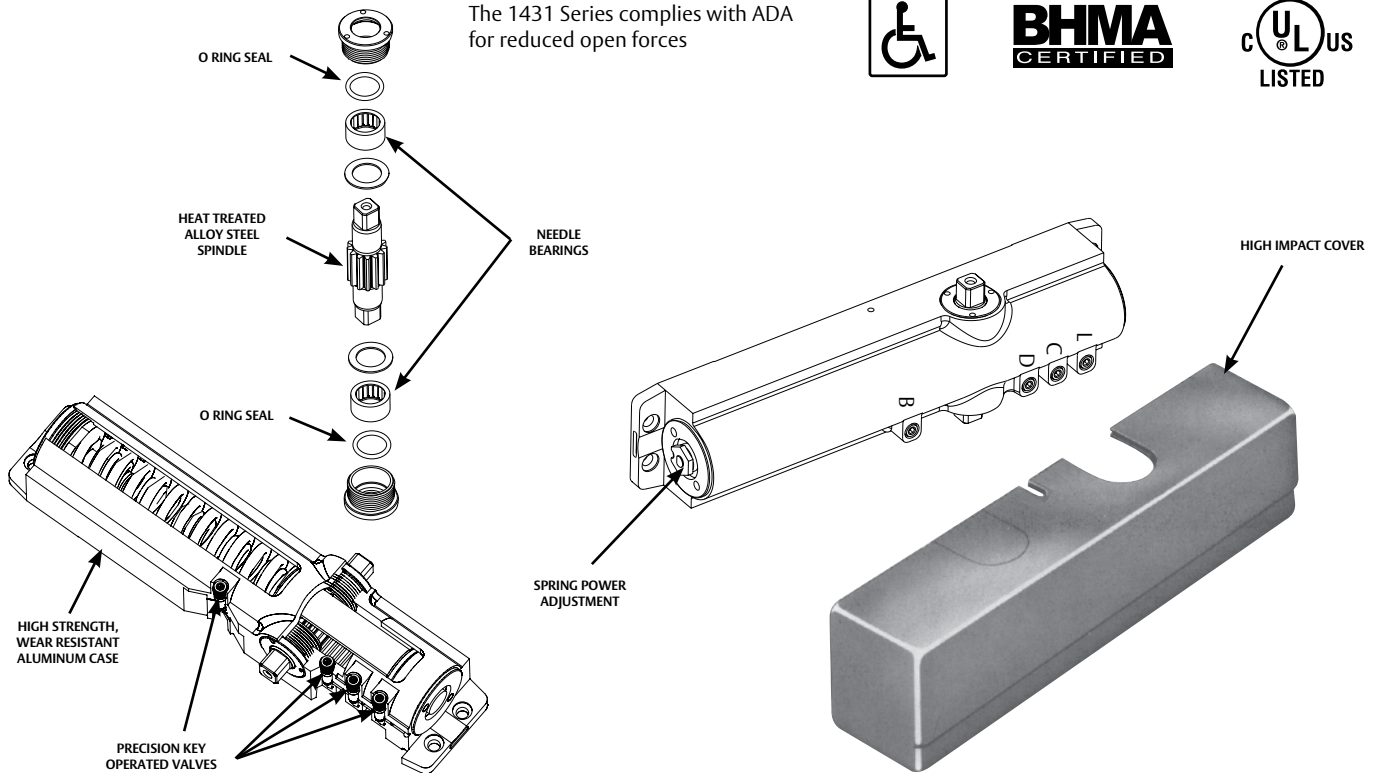
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The 1431 Series complies with ADA for reduced open forces



BHMA
CERTIFIED

UL
LISTED



Features

- Exceeds 15 Million cycles
- Certified ANSI/BHMA A156.4 Grade 1
- UL 10C listed for positive pressure fire test
- UL / cUL listed for use on fire rated doors
- 25 year limited warranty
- User friendly versatile mounting applications permit standard, top jamb, parallel and track installations
- Self sticking templates supplied for most applications
- Adjustable spring power allows 1431 closers a size range of 1 through 6. They are adjusted to size 3 before leaving the factory
- One door closer body for all applications. All 1431 are non-handed
- Meets ADA requirements in all applications, except Push Side Track application (except track)
- High impact non-corrosive plastic covers with two machine screws standard, metal covers and lead lined are optional
- All weather fluid allows closer to operate effectively in extreme temperatures without readjustment
- 1-1/2" diameter piston for superior door control
- Standard pressure relief valves for both opening and closing cycles protect the door and frame from damage caused by abuse
- Retrofits existing SARGENT 1230/1231 Series Closer installations

Heavy Duty Construction

- Heat treated full rack and pinion for high

strength and wear resistance

- Heavy duty one piece high silicon content aluminum alloy body provides corrosion resistance, superior strength and wear resistance
- 1/2" arm engagement over a 7/16 square spindle ensures a wear-resistant tight joint

Fasteners

- Machine Screws and self tapping screws provided for closer and arm
- In addition, wood screws supplied when installed on wood doors with through bolts

Valves

- Separate brass low sensitivity control valves offer ability to separately regulate door speed, latching, backcheck and optional delayed action
- All valves are captured to prevent accidental removal, adjustable with an 1/8" Allen wrench
- Adjustable backcheck protects the door and hardware from damage during the opening cycle
- Adjustable delayed action (optional) permits easy access for physically impaired individuals

Full Complement of Arm Types

- Standard and parallel arms
- Push and pull track arms
- Heavy duty forged steel arms are finely finished and interchangeable between SARGENT 281 and 1431, and 351 Series. The cold formed arms (RO/RP9) are unique to the 1431 series and not interchangeable with other SARGENT closers

Arms and Accessories for Standard Applications

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O - Standard Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Non-handed
- Permits 120° door opening with standard mounting
- Permits 180° door opening with alternate mounting or corner bracket

For arm only, order as 25-O x finish
Includes: 63-2607 - Main arm and link assembly
63-2216 - Foot assembly
64-2407 - Screw pack



RO Regular Arm

- Cold Formed Steel Arm 11-1/4" (286mm) long
- For reveal depths up to 2" (51mm)
- Arm is not handed
- Permits 180° door opening

For arm only, order as 25-RO x finish
Includes: 63-3396 - Main arm and link assembly
63-2216 - Foot assembly
64-2407 - Screw pack



H - Hold Open Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Non-handed
- Hand is changed by inverting the foot assembly
- Friction type holder easily adjusted by a wrench
- Permits 180° door opening
- Holds open from 80° - 180°

For arm only, order as 25-H x finish
Includes: 63-2229 - Main arm and swivel assembly
61-2303 - Foot assembly
64-2407 - Screw pack



O8 - Mortise Foot Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Non-handed
- Permits 120° door opening
- Commonly used with bull nose frames

For arm only, order as 25-O8 x finish
Includes: 63-2607 - Main arm and link assembly
63-2273 - Foot assembly
64-2407 & 63-2391 - Screw packs



H8 - Mortise Foot Hold Open Arm

- Forged Steel Arm 11-1/4" (286mm) long
- Handed same as door
- Friction type holder easily adjusted by a wrench
- Holds open from 80° - 180°

For arm only, order 25 R-H8 x finish for right hand or 25 L-H8 x finish for left hand
Includes: 63-2229 - Main arm & link assembly
63-2289 - Left hand foot assembly
63-2290 - Right hand foot assembly
63-2290RH - Foot assembly
64-2407 & 63-2391 - Screw packs



OLC - Standard Arm for Low Ceiling

- Forged Steel Arm 11-1/4" (286mm) long
- Non-handed
- Must be used when the distance between the top of door to ceiling is less than 1-1/4" (32mm)
- Permits 120° door opening with standard mounting

For arm only, order as 25-OLC x finish
Includes: 63-2549 - Main arm and link assembly
63-2216 - Foot assembly
64-2407 - Screw pack



UH Package

- Universal hold open arm package provides brackets and arms to install closer in top jamb, standard or parallel applications



Screw packs
64-2407 & 63-2391

125-PH9



UO/RUO Packages

- Universal arm package provides brackets and arms to install closer in standard top jamb or parallel applications



Screw packs
64-2407 & 63-2391

125-P9



1431-W Corner Bracket

- Fastens securely to both the head and jamb
- Malleable iron, painted to match closer finish
- Non-handed
- Requires 1-1/4" (32mm) minimum wide stop
- Order as 1431-W x finish



1431-J Cover Plate



- Can be used to improve appearance when narrow door rail permits closer to be viewed through glass panel. Specify finish.

How to Order

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Packing

All closer assemblies are packaged 4 per carton. On request, door closers will be packed 2 per carton.

How To Order

CPC-DA	1431	P4H	26	LH
Options	Series	Closer Arm	Finish	Hand
31- 36- 74- CPC- DA- MC- SG- SRI- TB-	1431	Standard Page 4 Top Jamb Page 6 Parallel Pages 8 & 9 Track Type Page 11	EB ED EN EP EAB 03* 04* 09* 10* 10B* 10BE 10BL* 14* 15* 20D* 26* 26D*	LH RH

* These finishes are automatically provided with a metal cover

How To Order

Accessories

Example

Arm only	Specify 25-, arm required and finish	25-PSH EN
Body only	Specify CB-1431 (Option DA- available)	CB-1431
Arm conversion Units	Specify unit and finish	125-P9 EB
Cover Only (Standard)	1431-C x finish	1431-C x EN
Cover Only (Metal)	1431-CMC x finish and hand & arm type	1431-CMC x 26D x LH X P-10
Accessories	Specify accessory and finish See applicable catalog section	1431-D EB

When complete closer assembly is ordered with an accessory, order accessory as a separate item

Finishes

Finishes	ANSI/BHMA	Description
EB	695	Bronze powder coated to match finish 10B
EN	689	Aluminum powder coated
ED	693	Black powder coated to match finish 20D
EAB	696	Brass powder coated
EP	691	Bronze powder coated to match finish 10
03	605	Bright brass, clear coated
04	606	Satin brass, clear coated
09	611	Bright bronze, clear coated
10	612	Satin bronze, clear coated
10B	613	Dark oxidized satin bronze, oil rubbed
10BE	613E	Dark oxidized satin bronze - equivalent
10BL	614	Oxidized satin, bronze, clear coated
14	618	Bright nickel plated, clear coated
15	619	Satin nickel, clear coated
20D	624	Statuary dark bronze, clear coated
26	625	Bright chromium plated
26D	626	Satin chromium plated

Series

Number per Carton

Approx. wt per Carton

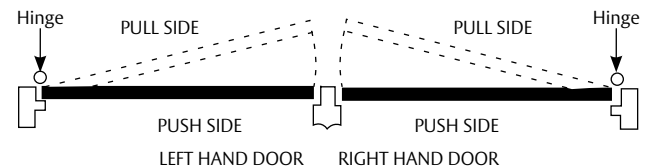
1431	4-Standard (2 upon request)	19 lbs. per 4
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Options Available

Specify	Detailed Description
31-	For doors 1-7/8" – 2-1/4" thick, specify door thickness, doors over 2-1/4" thick contact factory
36-	Security Torx Screws supplied for all exposed fasteners
74-	Lead lined cover
CPC-	Clear Powder Coat (available on 26 & 26D)
DA-	Delayed Action
MC-	Handed Metal Cover
SRI-	Special Rust Inhibitor finish for powder coated finishes only (arm)
TB-	Through Bolt (1-3/4" Std) For others, specify 31-TB- & door thickness

Note:

- The MC- option is used when a metal cover is desired on a powder coated finish
- When MC- is added to a plated finish, the MC- option indicates that only the cover is to be plated, the arms will be powder coated to match
- Do not specify the MC option if both the cover and arms are to be plated



Special Rust Inhibitor Process (SRI)

Additional process available for bracket and arms provides an extra layer of protection for extreme corrosive environments. Available with powder coated finishes only, specify SRI- as an option when ordering.