









# **Speed Series**Mechanical Key Duplicators

## **Speed Series**

The Speed 040, 044 and 045 are designed for duplicating typical automotive, residential and commercial keys including those with large bows or long blades such as cruciform keys, flip style keys and automotive keys with remote heads (IRKE).



#### **SPEED 040 Automatic or Manual Operation**

This dual operation machine can be operated either as an automatic or manual duplicator. When in automatic mode, the spring loaded carriage is engaged by simply pressing a button on the carriage. It applies a consistent cutting pressure. Operate in manual mode when more control is desired for a specific duplication.



#### **SPEED 044 Semi-Automatic Operation**

Features a spring loaded carriage that is easily engaged by the press of a button on top of the carriage. This action applies consistent cutting pressure during the entire operation.



#### **SPEED 045 Manual Operation**

The ideal and yet very economical choice in a basic duplicator for any key cutting outlet. Designed with all the Speed Series convenient features and details.



#### **SPEED 046 Manual Operation** All the same features as the Speed 045

only this model is designed specifically for cutting safety deposit keys and other similar flat style keys.





Modern, open styling

The open styling of the Speed 04X line of machines allows for ease of cleaning. A large drawer-type swarf tray is located under the carriage to capture key shavings.

Mounting bracket included for ease in securing the machine to a work bench.

#### Four-sided jaws mean flexibility of use

Four-sided jaws easily clamps virtually all edge cut and flat style keys present on the market. These jaws can be quickly and smoothly rotated by simply loosening the knob and rotating the jaw into the proper position.



accommodates large bow (head) and long blade keys including the flip style automotive and cruciform keys. Jaws are nickel plated for extended life.



#### Wear resistant cutter

The large cutter is TiN (Titanium Nitride) coated for long life and oxidation resistance.

#### Finish keys perfectly

Nylon, soft-touch deburring brush bristles are perfect for the finishing of cut keys.

#### Optimized calibration and precise gauging

A depth tracer system with micro-adjustment feature provides fast, precise calibration in increments of .00098" (.025mm). The standard



#### **Operator Safety**

Electro-magnetic "main" safety switch (machine must be manually re-started after a power interruption).

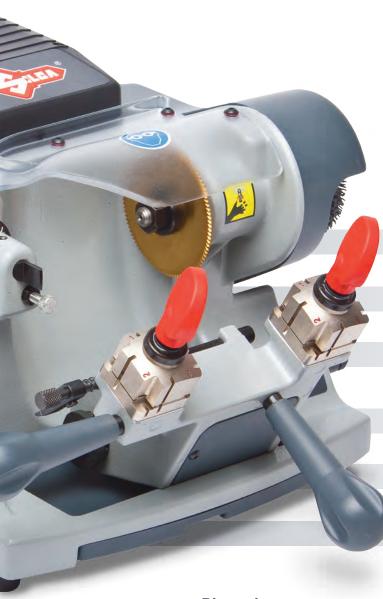
A separate cutter motor switch located on the side of the motor provides safe and easy access.

Belt/brush are covered and the large transparent cutter shield provides safety as well as storage for accessories.



#### TWO YEAR LIMITED WARRANTY





### **Technical Data**

Power Supply: 120V-60Hz

Maximum absorbed power: 2.8 Amp, 200 Watt

Cutter motor: single phase and speed

**Movements:** by ball joint on rectified carriage

Tool Speed: 1350 rpm

Carriage Runs: 1.65" - 42mm

STANDARD PARTS

**Cutters:** 

Speed 040/044/045 BC0599XXXX D746382ZB

Speed 046 BC0598XXXX D701744ZB

**Brush:** BJ0929XXXX D934958ZR

**Dimensions:** 

**SPEED 040:** 

Width: 19.3" (490 mm)

Depth: 18.1" (460 mm)

Height: 11.8" (300 mm)

Weight: 44 lbs. (20 kg)

**SPEED 044:** 

 Width:
 22.8" (580 mm)

 Depth:
 18.1" (460 mm)

 Height:
 9.8" (250 mm)

 Weight:
 31 lbs.(14 kg)

SPEED 045/046:

Width: 15.75" (400 mm)

Depth: 18.1" (460 mm)

Height: 9.8" (250 mm)

Weight: 31 lbs. (14 kg)



#### **Central America**:

Mexico, Guatemala, Belize, El Salvador, Honduras, Nicaragua, Costa Rica, Panama

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