

### Black & Gold HSS Fractional 3/8" Reduced Shank Jobber Length Drill Bits with 135° Split Point (Series 30191)



3019128B

- Standard Black & Gold bit with 3/8" reduced shank

**Set:**

Metal Index: 3018005

### Black Oxide HSS Fractional Straight Shank Jobber Length Drill Bits with 135° Split Point (Series 675/635)



63524ZR

- 135° split-point tip starts drilling immediately and eliminates "walking."
- Manufactured with premium high speed steel with black oxide coating for corrosion resistance.
- Straight shank

**Set:**

Pro Set Cases: 314015

### Black Oxide HSS Fractional 3/8" Reduced Shank Jobber Length Drill Bits with 135° Split Point (Series 678/634)



63432

- Standard Black Oxide bit with 3/8" reduced shank

**Sets:**

Pro Set Case: 314018

Metal Index: 3018004

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
25/64"	.3906	3-3/4"	5-1/8"	—	3019125B
13/32"	.4063	3-7/8"	5-1/4"	—	3019126B
27/64"	.4219	3-15/16"	5-3/8"	—	3019127B
7/16"	.4375	4-1/16"	5-1/2"	—	3019128B
29/64"	.4531	4-3/16"	5-5/8"	—	3019129B
15/32"	.4688	4-5/16"	5-3/4"	—	3019130B
31/64"	.4844	4-3/8"	5-7/8"	—	3019131B
1/2"	.5000	4-1/2"	6"	—	3019132B

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
3/64"	.0469	3/4"	1-3/4"	—	63503
1/16"	.0625	7/8"	1-7/8"	67504*	63504
5/64"	.0781	1"	2"	67505*	63505
3/32"	.0938	1-1/8"	2-1/4"	67506*	63506
7/64"	.1094	1-1/2"	2-5/8"	67507*	63507
1/8"	.1250	1-5/8"	2-3/4"	67508*	63508
9/64"	.1406	1-3/4"	2-7/8"	67509	63509
5/32"	.1563	2"	3-1/8"	67510	63510
11/64"	.1719	2-1/8"	3-1/4"	67511	63511
3/16"	.1875	2-5/16"	3-1/2"	67512	63512
13/64"	.2031	2-7/16"	3-5/8"	67513	63513
7/32"	.2188	2-1/2"	3-3/4"	67514	63514
15/64"	.2344	2-5/8"	3-7/8"	67515	63515
1/4"	.2500	2-3/4"	4"	67516	63516
17/64"	.2656	2-7/8"	4-1/8"	67517	63517
9/32"	.2813	2-15/16"	4-1/4"	67518	63518
19/64"	.2969	3-1/16"	4-3/8"	67519	63519
5/16"	.3125	3-3/16"	4-1/2"	67520	63520ZR
21/64"	.3281	3-5/16"	4-5/8"	67521	63521ZR
11/32"	.3438	3-7/16"	4-3/4"	67522	63522ZR
23/64"	.3594	3-1/2"	4-7/8"	67523	63523ZR
3/8"	.3750	3-5/8"	5"	67524	63524ZR
25/64"	.3906	3-3/4"	5-1/8"	67525	63525ZR
13/32"	.4063	3-7/8"	5-1/4"	67526	63526ZR
27/64"	.4219	3-15/16"	5-3/8"	67527	63527ZR
7/16"	.4375	4-1/16"	5-1/2"	67528	63528ZR
29/64"	.4531	4-3/16"	5-5/8"	67529	63529ZR
15/32"	.4688	4-5/16"	5-3/4"	67530	63530
31/64"	.4844	4-3/8"	5-7/8"	67531	63531
1/2"	.5000	4-1/2"	6"	67532	63532

\*Note: 2 bits per Card

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
25/64"	.3906	3-3/4"	5-1/8"	67825	63425
13/32"	.4063	3-7/8"	5-1/4"	67826	63426
27/64"	.4219	3-15/16"	5-3/8"	67827	63427
7/16"	.4375	4-1/16"	5-1/2"	67828	63428
29/64"	.4531	4-3/16"	5-5/8"	67829	63429
15/32"	.4688	4-5/16"	5-3/4"	67830	63430
31/64"	.4844	4-3/8"	5-7/8"	67831	63431
1/2"	.5000	4-1/2"	6"	67832	63432

### 29-piece Metal Index Drill Bit Sets

#### Automatic Indexing

- For easy bit access and identification

#### Removable Cartridges

- Allows for easy transport to worksite

#### Rubber Over-Molded Case

- Protects case if dropped



#### 3 Easy Steps to Open Case and Remove a Cartridge



Slide Latch



Open Case



Remove Cartridge

Description	Type	Contents	Point	Finish	Item #
29-Piece Set	Cobalt M42 HSS Fractional	1/16" - 1/2" by 64ths	135°	Cobalt	3018002B
29-Piece Set*	Cobalt M35 HSS Fractional	1/16" - 1/2" by 64ths	135°	Cobalt	3018002
29-Piece Set*	TiN HSS Fractional	1/16" - 1/2" by 64ths	135°	TiN Coated	3018003
29-Piece Set*	Heavy-Duty HSS Fractional	1/16" - 1/2" by 64ths	135°	Black Oxide	3018004
29-Piece Set*	Black & Gold HSS Fractional	1/16" - 1/2" by 64ths	135°	Black & Gold Oxide	3018005
29-Piece Set*	TURBOMAX HSS Fractional	1/16" - 1/2" by 64ths	TURBOMAX	Black & Gold Oxide	3018006B
29-Piece Set*	TURBOMAX Titanium Fractional	1/16" - 1/2" by 64ths	TURBOMAX	TiN Coated	3018011
29-Piece Set*	29-Piece Set Empty Case	-	-	-	3018006MT

\*Note: 3/8" Reduced Shank

### 29-piece Metal Index Drill Bit Set



73138

### 21-piece Metal Index Drill Bit Set



73149

### 13-piece Metal Index Drill Bit Set



73136

Description	Type	Contents	Point	Finish	Item #
<b>Straight Shank Sets</b>					
13-Piece Set	Gen. Purp. HSS Fractional	1/16" - 1/4" by 64ths	118°	Bright	60136
15-Piece Set	Gen. Purp. HSS Fractional	1/16" - 1/2" by 32nds	118°	Bright	60137
21-Piece Set	Gen. Purp. HSS Fractional	1/16" - 3/8" by 64ths	118°	Bright	60221
29-Piece Set	Gen. Purp. HSS Fractional	1/16"-1/2" by 64ths	118°	Bright	60138
60-Piece Set	Gen. Purp. HSS Wire Gauge	#1 - #60	118°	Bright	80181
20-Piece Set	Gen. Purp. HSS Wire Gauge	#61 - #80	118°	Bright	80183
15-Piece Set	Heavy Duty HSS Fractional	1/16" -1/2" by 32nds	135°	Black Oxide	63537
15-Piece Set	Cobalt HSS Fractional	1/16" - 1/2" by 32nds	135°	Cobalt	63137
21-Piece Set	Cobalt HSS Fractional	1/16" - 3/8" by 64ths	135°	Cobalt	63221
15-Piece Set	TiN HSS Fractional	1/16" - 1/2" by 32nds	135°	TiN Coated	63737
13-Piece Set	TURBOMAX HSS Fractional	1/16" - 1/4" by 64ths	TURBOMAX	Black & Gold Oxide	73136
29-Piece Set	TURBOMAX HSS Fractional	1/16" - 1/2" by 64ths	TURBOMAX	Black & Gold Oxide	73138
21-Piece Set	TURBOMAX HSS Fractional	1/16" - 3/8" by 64ths	TURBOMAX	Black & Gold Oxide	73149
<b>Reduced Shank Sets</b>					
15-Piece Set	Gen. Purp. HSS Fractional 3/8"	1/16" - 1/2" by 32nds	118°	Bright	60147
29-Piece Set	Gen. Purp. HSS Fractional 3/8"	1/16" - 1/2" by 64ths	118°	Bright	60148
8-Piece Set	Silver & Deming (S&D) HSS Fractional 1/2"	9/16" - 1" by 32nds	118°	Black Oxide & Bright	90108
<b>1/4" Hex Shank Sets</b>					
5-Piece Set	Heavy Duty HSS Fractional	3/32", 7/64", 1/8", 6/64", & 5/32"	135°	Black Oxide	4935642