

HANSON Tap (HCS) & Drill Bit (HSS)



80238



1765531

- Convenient HCS tap and HSS drill bit set
- Plug taps ideal for general purpose threading
- Self-aligning taps are ideal for through holes and irregular surfaces

Description	Plug Carded Item #	Self Aligning Carded Item #
4 - 40 NC Tap + No. 43 Drill Bit	80209	—
6 - 32 NC Tap + 7/64" Drill Bit	80213	1765531
8 - 32 NC Tap + No. 29 Drill Bit	80217	1765534
10 - 24 NC Tap + No. 25 Drill Bit	80220	1765535
10 - 32 NF Tap + No. 21 Drill Bit	80221	1765536
12 - 24 NC Tap + No. 16 Drill Bit	80222	1765537
1/4" - 20 NC Tap + 13/64" Drill Bit	80230	1765538
1/4" - 28 NF Tap + No. 3 Drill Bit	80232	—
5/16" - 18 NC Tap + Letter G Drill Bit	80235	1765539
3/8" - 16 NC Tap + Letter O Drill Bit	80238	1765540
1/2" - 13 NC Tap + 27/64" Drill Bit	80242	—
1/4" - 18 NPT Tap + 7/16" Drill Bit	80260	—
6 mm - 1.00 Tap + 5mm Drill Bit	80327	1788680
8 mm - 1.25 Tap + 17/64" Drill Bit	80334	1788681
10 mm - 1.50 Tap + 8.5 Drill Bit	80340	1788682

HANSON Tap (HCS) & Drill Bit (HSS) Sets



80187

- These drill and tap sets produce a thread that is strong and easy to tap
- Plug taps ideal for general purpose threading

Description 13-pc Set	Contents Lock & Hardware Drill & Tap Set		Item # 80185
Thread Size	Plug Tap Item #	Drill Bit Size	Drill Bit Item #
6 - 32 NC	1118	7/64"	30107
8 - 32 NC	1124	No. 29	20129
10 - 24 NC	1128	No. 25	20125
10 - 32 NF	1131	No. 21	20121
12 - 24 NC	1132	No. 16	20116
1/4" - 20 NC	1420	13/64"	30113
Threading Tools			Item #
T-Handle Tap Wrench			12401
13-pc Set	All-Purpose Drill & Tap Set		80187
Thread Size	Plug Tap Item #	Drill Bit Size	Drill Bit Item #
4 - 40 NC	1112	No. 43	20143
6 - 32 NC	1118	7/64"	30107
8 - 32 NC	1124	No. 29	20129
10 - 24 NC	1128	No. 25	20125
10 - 32 NF	1131	No. 21	20121
1/4" - 20 NC	1420	13/64"	30113
Threading Tools			Item #
T-Handle Tap Wrench			12401