

## RTD® COMPOUND Hand Applied Metal Cutting Lubricant

RTD® Compound is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. RTD® Compound is suitable for all metals including hardened steels, nimonics and titaniums. Containing extreme pressure additives, RTD® Compound significantly reduces friction giving superb cutting performance.

### Features

- Extends tool life.
- Improves surface finish.
- Allows increases removal rates.
- Reduces production costs.

### Directions for Use

Apply directly to the tool or workpiece by brush, or by dipping tool into the compound.

<b>Appearance</b>	Brown paste
<b>Odour</b>	Mild pine
<b>Shell 4-Ball</b>	
<b>Weld Load (Neat)</b>	>800 kg
<b>Weld Load (5% in Oil)</b>	315 kg
<b>Storage</b>	Store at normal ambient temperature (5 to 30°C)
<b>Pack Sizes – Part Codes</b>	50g - 53020 500g - 53023 5 kg - 53026 18 kg - 53028 185 kg - 53029
<b>Rolls Royce Specification</b>	<b>OMAT 1090</b> <b>CSS137 Type B &amp; C</b>

Date: Jan-09

T +44 (0) 113 232 2600  
F +44 (0) 113 232 2740  
E [customer-service@rocol.com](mailto:customer-service@rocol.com)  
[www.rocol.com](http://www.rocol.com)

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67

Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

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