

Product Data Sheet

Welding Cable



Product Description

Thermoset insulation Thermoset jacket 105°C

Welding Machine Rating	Lengths up to 45 ft.AWG	Lengths up to 100 ft. AWG	Lenghts up to 250 ft. AWG
75 Amperes	4	4	4
100 Amperes	2	2	2
200 Amperes	1	1	2/0
300 Amperes	1/0	2/0	4/0
400 Amperes	2/0	3/0	-
600 Amperes	3/0	4/0	-

Note: Lengths are from power supply to electrode holder (one way). Ampacity values are not NEC values.

Applications

For use as flexible lead from welding machine to electrode holder. These cables are designed for use only with the secondary voltages typical of welding equipment. Can not be used as motor lead.

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Specifications

- -CONDUCTOR: Highly flexible stranded no. 30 awg bare copper with separator applied over the conductor
- -OVERALL JACKET: Industrial Grade Ethylene Propylene Thermoset (EPDM) Rubber

Class K and M and UL approved available upon request. Diameters and weights may vary among manufacturers. Additional colors available from stock. Stranding varies by manufacturers.

Conductor Size	Strand			Approx Wt. lb./1,000
AWG/kcmil	Awg	Insulation Thickness (in.)	Nom. O.D. (in.)	ft.
1	30	0.08	0.503	313
2	30	0.06	0.42	236
4	30	0.06	0.348	147
6	30	0.06	0.32	113
1/0	30	0.08	0.533	378
2/0	30	0.08	0.586	463
250	30	0.08	0.815	962
3/0	30	0.08	0.625	563
350	30	0.1	0.955	1310
4/0	30	0.08	0.72	734
500	30	0.125	1.21	1700
	AWG/kcmil 1 2 4 6 1/0 2/0 250 3/0 350 4/0	AWG/kcmil Awg 1 30 2 30 4 30 6 30 1/0 30 2/0 30 2/0 30 3/0 30 3/0 30 350 30 4/0 30	AWG/kcmil Awg Insulation Thickness (in.) 1 30 0.08 2 30 0.06 4 30 0.06 6 30 0.06 1/0 30 0.08 2/0 30 0.08 250 30 0.08 3/0 30 0.08 350 30 0.1 4/0 30 0.08	AWG/kcmil Awg Insulation Thickness (in.) Nom. O.D. (in.) 1 30 0.08 0.503 2 30 0.06 0.42 4 30 0.06 0.348 6 30 0.06 0.32 1/0 30 0.08 0.533 2/0 30 0.08 0.586 250 30 0.08 0.815 3/0 30 0.08 0.625 350 30 0.1 0.955 4/0 30 0.08 0.72

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