

PRODUCT DATA

Date: September 2011

Information Sheet No.: T0737-23

ACCELERATOR F

CURING AGENT

ACCELERATOR F is a low viscosity isocyanate solution.

RECOMMENDED USE

ACCELERATOR F is intended for use with certain **BOSTIK** and **EVO-STIK** adhesives to give enhanced temperature resistance and improved adhesion to various surfaces.

APPLICATION INSTRUCTIONS

- Add **ACCELERATOR F** to the appropriate adhesive in the proportions advised on the adhesive product data sheet
- Mix the two components thoroughly to ensure that localised concentrations of accelerator do not occur
- Apply the mixed adhesive as directed on the adhesive product data sheet
- The pot life of the mixture is now restricted to approximately 4 - 8 hours at normal room temperature

TYPICAL CHARACTERISTICS

Physical Form:	Mobile liquid
Odour:	Fruity
Chemical Type:	Isocyanate solution
Solvent:	Ethyl acetate
Solids Content:	Approx. 27%
Isocyanate Content	7.2 ± 0.2%
Specific Gravity:	Approx. 1.0
Flammability:	Highly flammable
Flash Point (closed cup):	In the group -4°C

PACKAGING

For current pack sizes please contact the Customer Service Department

STORAGE

Store in a dry flameproof area between 5 and 25°C.

SHELF LIFE

At least 6 months from date of manufacture, under the above conditions of storage.

MATERIAL SAFETY DATA

For further information refer to the relevant Health and Safety Data Sheet.

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