

## ATA Grind Discs



### TYPE 27 - Reinforced Depressed Centre Grinding Wheels.

- Coarse aluminium oxide INOX grade discs for use on ATA right angle grinders
  - Rapid stock removal
- Uses: Suitable for weld dressing, edge grinding & surface finishing applications on most metals, including stainless steel.

Tool shown RA14-125PA4

D (mm)	T (mm)	Bore size (mm)	ATA Product Code	Max. Speed (rpm)	Disc Pack Qty
100	4	16	AGD100-4AI	15300	10
100	6	16	AGD100-6AI	15300	10
115	4	22.23	AGD115-4AI	13300	10
115	7	22.23	AGD115-6AI	13300	10
125	4	22.23	AGD125-4AI	12200	10
125	7	22.23	AGD125-6AI	12200	10
178	4	22.23	AGD178-4AI	8600	10
178	7	22.23	AGD178-6AI	8600	10
230	7	22.23	AGD230-6AI	6600	10



### RING WHEELS - Flat reinforced grinding wheels

- Small diameter coarse aluminium oxide INOX grade discs generally used on ATA straight grinders
  - Rapid stock removal
  - Ideal for use where access is limited
- Uses: Suitable for general grinding operations on ferrous materials.

Tool shown SV27LR

D (mm)	T (mm)	Bore size (mm)	ATA Product Code	Max. Speed (rpm)	Disc Pack Qty
30	6	6.0	AGD030-6AI	51000	10
40	6	6.0	AGD040-6AI	38200	10
50	6	6.0	AGD050-6AI	30600	10
70	6	10.0	AGD070-6AI	21800	10

Arbors are available upon request.

Arbor shank sizes - 6mm for Ø30, Ø40 & Ø50 wheels. Ø8mm for Ø70 wheels.

Other sizes & grades of grinding discs & wheels are available subject to special order conditions, please contact our customer service team.

## ATA Cut Off Discs



Tool shown RA14-125PA

### TYPE 42 - Reinforced Depressed Centre Cutting off Wheels

- For use on ATA right angle grinders
  - Fast cutting aluminium oxide INOX grade
- Uses: Suitable for cutting sheet metal, plate, sections & solid materials.

D (mm)	T (mm)	Bore size (mm)	ATA Product Code	Max. Speed (rpm)	Disc Pack Qty
100	2.5	16.00	ACD100-2Al	15300	25
115	2.5	22.23	ACD115-2Al	13300	25
125	2.5	22.23	ACD125-2Al	12250	25
178	2.5	22.23	ACD178-2Al	8500	25
230	2.5	22.23	ACD230-2Al	6650	25

### TYPE 41 - Reinforced Flat Cutting off Wheels

- For use on ATA right angle grinders
  - Fast cutting aluminium oxide INOX grade
- Uses: Suitable for cutting sheet metal, plate & sections.

D (mm)	T (mm)	Bore size (mm)	ATA Product Code	Max. Speed (rpm)	Disc Pack Qty
100	1.0	16.00	ACDF100-1Al	15300	25
115	1.0	22.23	ACDF115-1Al	13300	25
115	1.6	22.23	ACDF115-1.6Al	13300	25
125	1	22.23	ACDF125-1Al	12250	25
125	1.6	22.23	ACDF125-1.6Al	12250	25
178	1.6	22.23	ACDF178-1.6Al	8500	25
230	1.9	22.23	ACDF230-1.9Al	6650	25



## ATA Cut Off Discs

### RING WHEELS - Flat reinforced cutting-off wheels

- For use on ATA straight grinders
- Ideal for use where access is limited
- Fast cutting aluminium oxide grade

Uses: These small diameter wheels are ideal for cutting, notching & slotting on a variety of ferrous & non ferrous materials.



D (mm)	T (mm)	Bore size (mm)	ATA Product Code	Max. Speed (rpm)	Disc Pack Qty
30	1.1	6	ACDF030-1AI	51000	10
40	1.1	6	ACDF040-1AI	38200	10
50	1.4	6	ACDF050-1AI	30600	10
70	1.4	10	ACDF070-1AI	21800	10

Ø6mm shank arbors available upon request.

Other sizes and grades of cutting off discs available subject to special order conditions, please contact our customer service team.



For more information on the ATA range of pneumatic power tools, Please call our customer service team on **0844 967 0702** or visit [www.atagroupuk.com](http://www.atagroupuk.com)