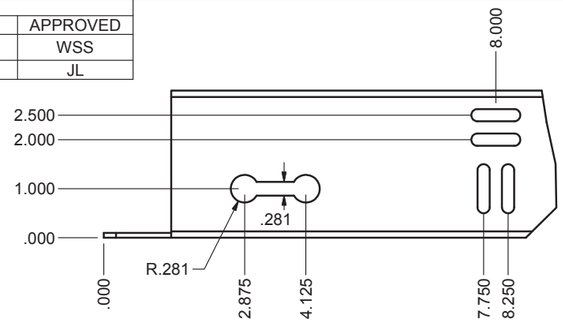
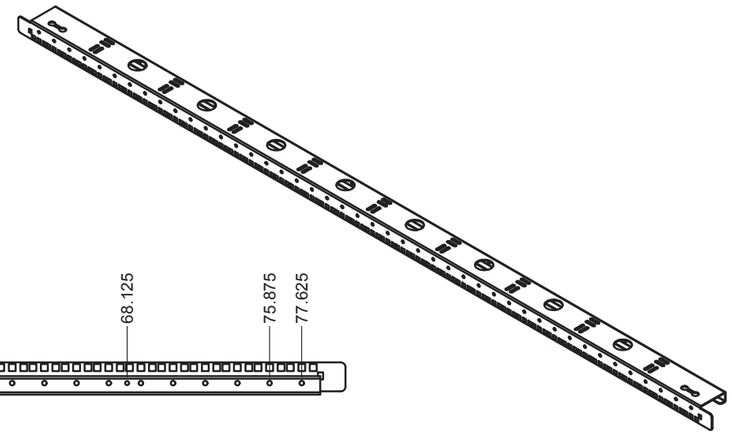
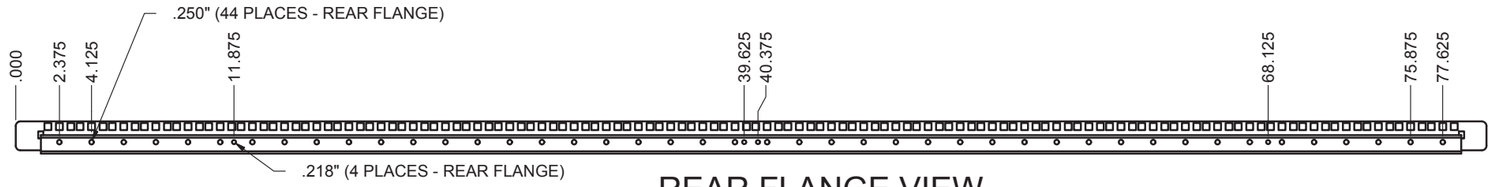
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
5	ECO-01261	6/18/2003	WSS
6	ECO-01558	4/8/2005	JL

Bill of Material					
ITEM	PART NUMBER	QTY	DESCRIPTION	FILE NAME	REV
1	EPM-1870	1	77"x.312"x.007" POLYCARBONATE RU MARKER, 1-45, WHITE ON BLACK, 9471 ADHESIVE, 3 STRIPS/SET	-	-

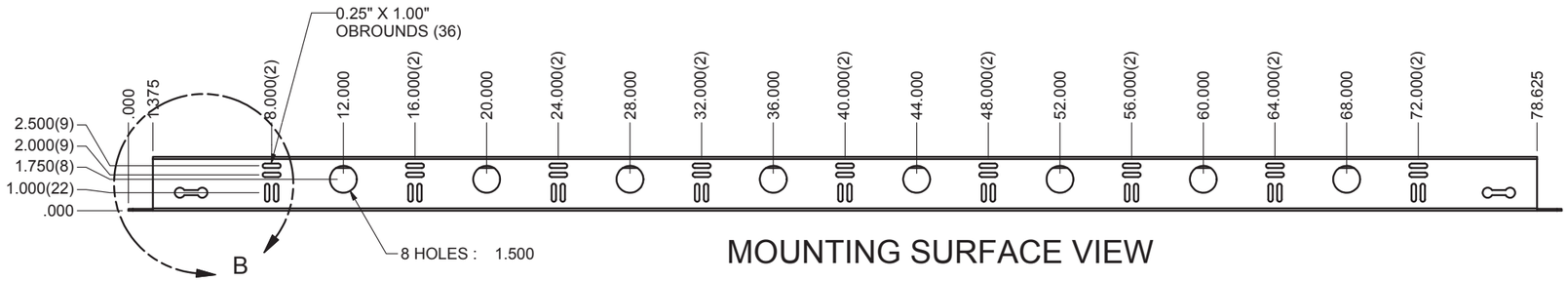


DETAIL B
TYP. BOTH ENDS

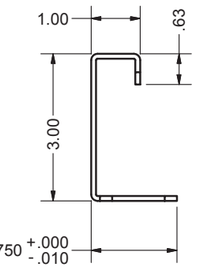


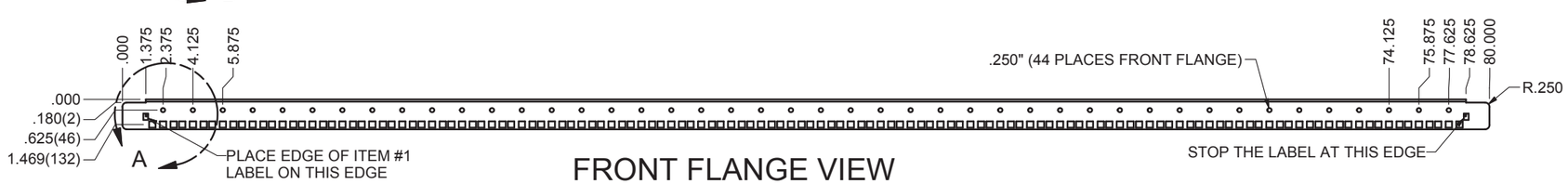


REAR FLANGE VIEW

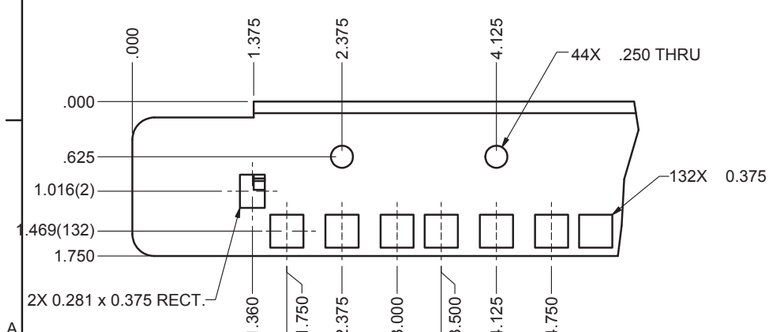


MOUNTING SURFACE VIEW





FRONT FLANGE VIEW



DETAIL A

SPECIAL NOTES:

1) REFER TO PURCHASE ORDER - SPECIAL INSTRUCTION MAY APPLY.

6 2) NUMBERED LABELS TO BE PLACED ON FRONT FACE OF RAIL. RAILS TO BE LABELD IN PAIRS. ONE RAIL SHOULD HAVE THE NUMBER 1 AT THE BOTTOM OF THE RAIL AND THE OPPOSITE RAIL SHOULD HAVE NUMBER 1 AT THE BOTTOM OF THE OPPOSITE END. THE END OF THE LABEL WITH THE NUMBER 1 SHOULD START AT THE EDGE OF ONE OF THE 0.281 x 0.375 RECTANGLES AND TRAVEL TO THE EDGE OF THE OTHER 0.281 x 0.375 RECTANGLE. TRIM THE LABEL TO LENGTH AS NEEDED.

3) FINISH PER GREAT LAKES TECHNICAL DOCUMENT # TD-09-103 (POWDER COAT) CLASS B, TEXTURE LEVEL 3 - ALL SURFACES UNLESS OTHERWISE NOTED.

4) DIMENSIONS SHOWN ARE UNCOATED MEASUREMENTS; ADD .005" PER SURFACE WHEN INSPECTING AFTER POWDER COAT.

THIRD ANGLE PROJECTION

INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR +/- 1
.XXXX +/- .010
.XXX +/- .015
.XX +/- .030
.X FOR REF. ONLY
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

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PART NUMBER: **8405ES2**
QTY PER UNIT: 1
MATERIAL TYPE: C.R.S.
MATERIAL GAUGE: #12
FINISH: SEE NOTES
DRAWN: WSS DATE: 3/5/2003
CHECKED & APP.: C.A. DATE: 3/18/03

TITLE: **ENHANCED RAIL, FOR 84" HIGH ENCLOSURE, 3/8" SQUARE MOUNTING HOLES**

GREAT LAKES CASE & CABINET CO., INC.
P.O. BOX 551 EDINBORO, PA 16412
PHONE (814) 734-7303 FAX (814) 734-3907
E-MAIL glcc@greatcabinets.com

DWG NO: I000039 REV: 6 SHEET: 1 OF 1