







- 1. Insert the 1/4-20x7/8 bolt through the hole in the panel as shown.
- 2. Secure bolt with keps nut. The keps nuts must penetrate into the paint to ensure electrical continuity.
- 3. Attach the ground wire and secure with 1/4-20 hex nut as shown.
- 4. Install the lockwasher under one of the nuts securing the panel to ensure grounding between the panel and the enclosure. Recommended torque for grounding washer not to exceed 190 in-lbs.
- 5. Attach included grounding label adjacent to the bolt as shown.

Installation Instructions for Large Grounding Kit 99411400

- Secure keps nut on each ground stud. The keps nuts must penetrate into the paint to ensure electrical continuity.
- 2. Attach the ground wire and secure with the 1/4-20 hex nuts as shown.
- 3. Attach the grounding labels included adjacent to the studs as shown.

