

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-415 MUST BE AFFIXED TO TOOL CONTAINER BOX.

3. DO NOT SCALE THIS DRAWING.

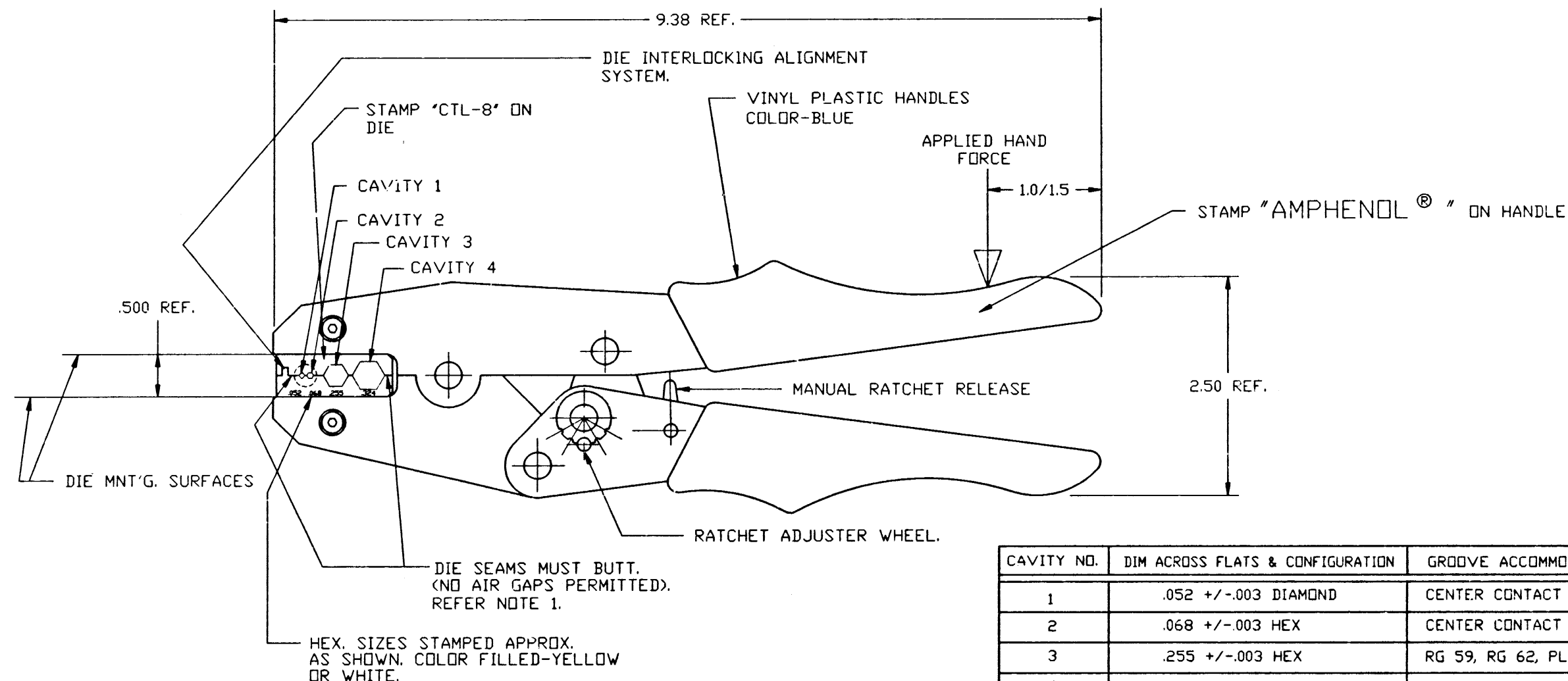
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-8

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	001 25 1994	40249	JM/RV



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.052 +/- .003 DIAMOND	CENTER CONTACT
2	.068 +/- .003 HEX	CENTER CONTACT
3	.255 +/- .003 HEX	RG 59, RG 62, PLENUM 59 & 62
4	.324 +/- .003 HEX	RG 6

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES
±.015 (0.381 mm) ±.005 (0.127 mm) ± 1°

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MATERIAL
AS PURCHASED

REFERENCE
EAR 964419-0

DRAWN
J. MULVEY
DATE
10-12-94

ENGINEER
[Signature]
DATE
15 OCT 94

APPROVED
J. MULVEY
DATE
10-12-94

CAD FILE
F:\DEPT611\TOOLS\CTL-8

TITLE
QUICK CRIMP TOOL
FOR BNC & TNC
CRIMP PLUGS-
3 PC. TYPES

Amphenol

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF

CODE ID DWG SIZE DRAWING NO.
74868 B CTL-8

ISSUE
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