

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-406 MUST BE AFFIXED TO TOOL CONTAINER BOX.

3. DO NOT SCALE THIS DRAWING.

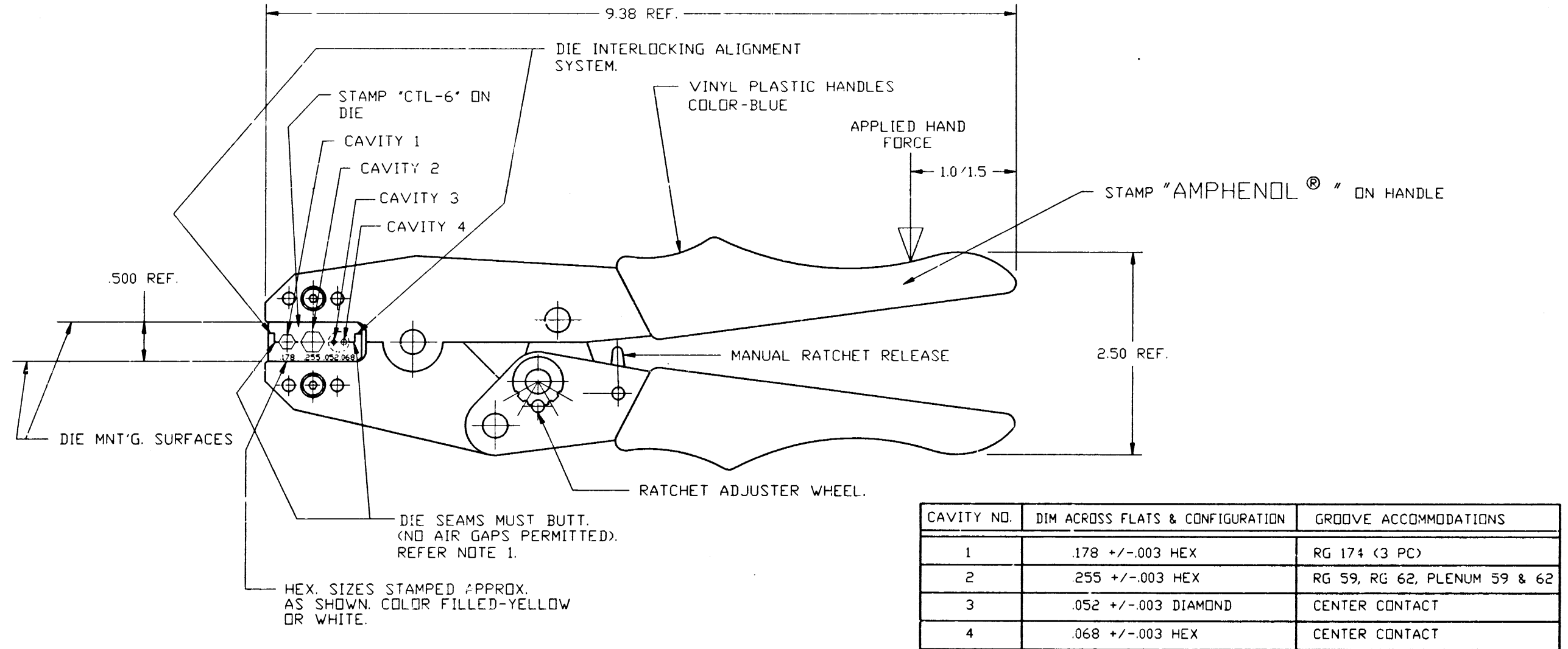
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.

5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-6

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ	A	OFFICIAL ENG. RELEASE TO MFG.	2/4/93	39327	JM/RV
	B	REDRAWN WAS 'C'; CLARIFY CONFIGURATION ON TABLE, ADD NOTES 3, 4 & 5.	29 JULY 94	40132	CPM/
	C	ADDED CAVITY 4, .068 ±.003 HEX	04 Nov 94	40248	SD/



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
 2 PLACE DECIMAL ± .015 (0.381 mm)
 3 PLACE DECIMAL ± .005 (0.127 mm)
 ANGLES ± 1'

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MATERIAL
AS PURCHASED

REFERENCE
EAR 961458-4
AT&T/NYNEX

DRAWN
J. MULVEY
2/1/93

ENGINEER
DATE

APPROVED
J. MULVEY
2/1/93

CAD FILE
F:\DEPT611\TOOLS\CTL-6

TITLE
QUICK CRIMP TOOL
FOR BNC & TNC
CRIMP PLUGS-
3 PC. TYPES

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF

CODE ID 74868 DWG SIZE B DRAWING NO. CTL-6 ISSUE C