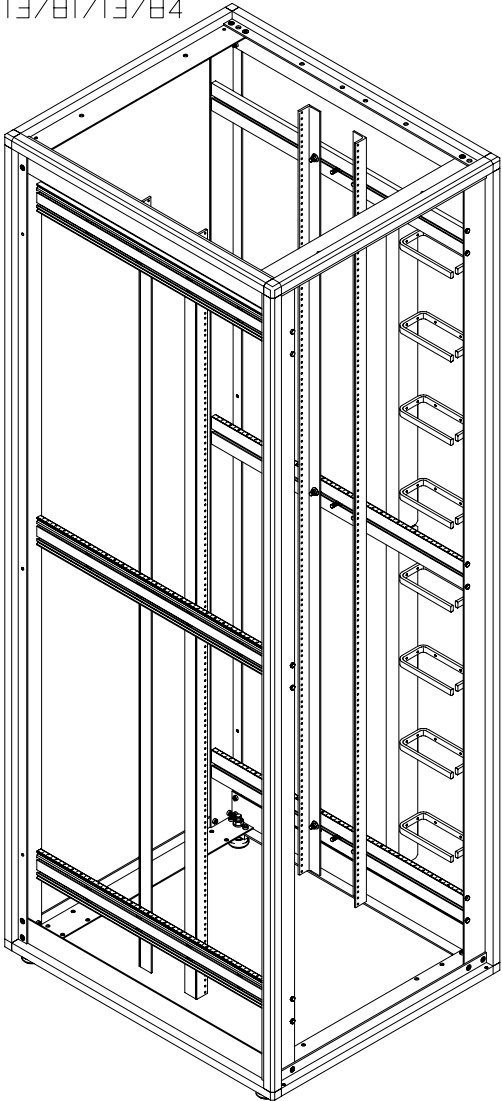


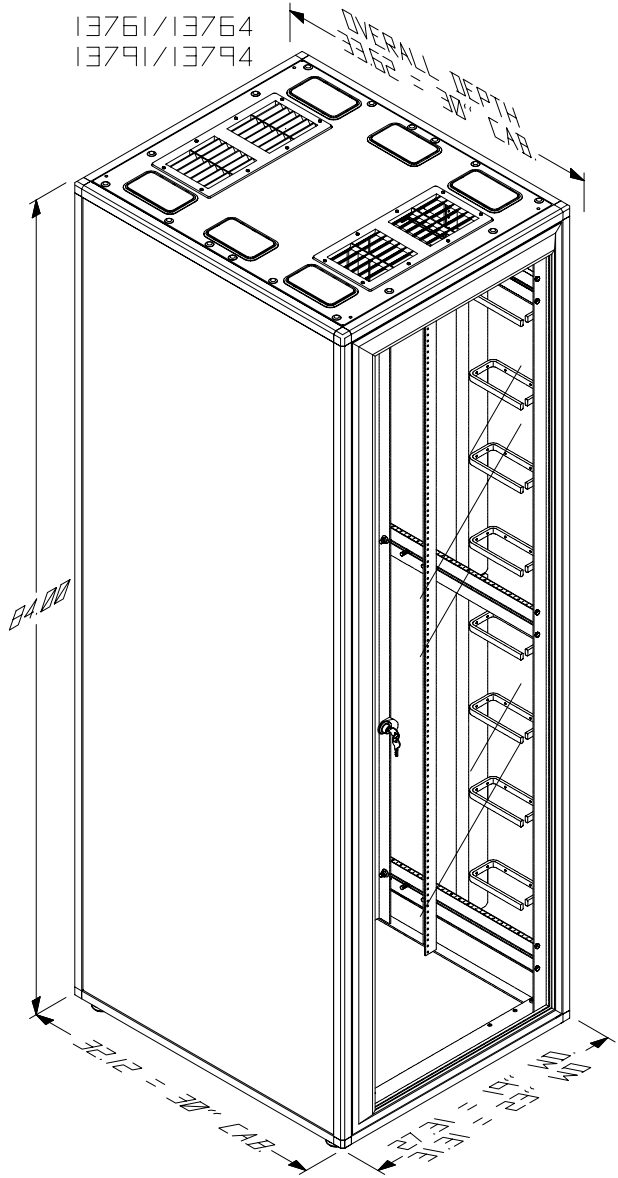
MEGAFRAME CABINET
FRAME ONLY

13751/13754
13781/13784



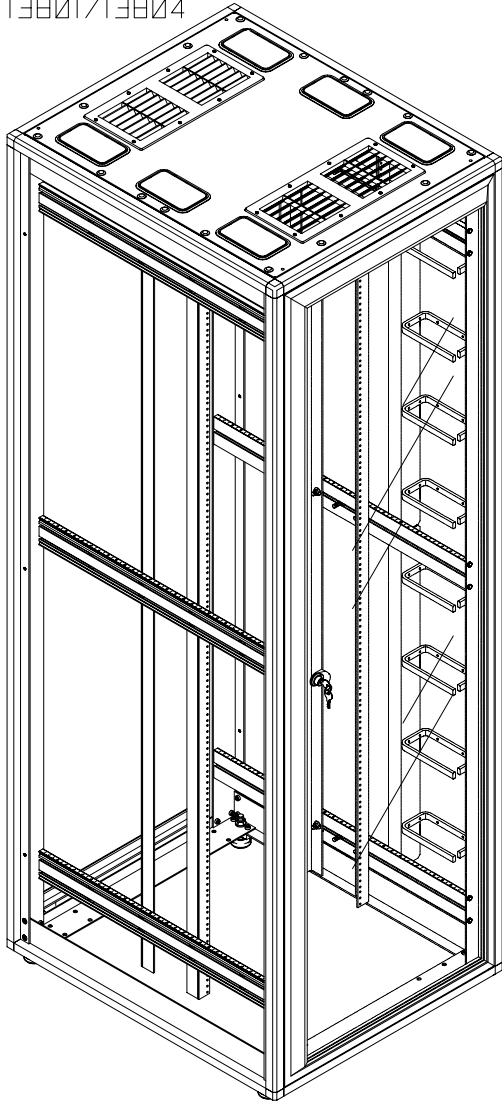
MEGAFRAME CABINET

13761/13764
13791/13794



MEGAFRAME CABINET
W/O SIDE PANELS

13771/13774
13801/13804



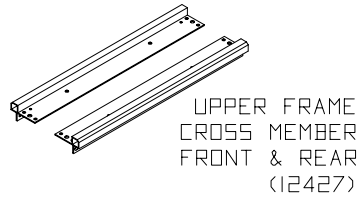
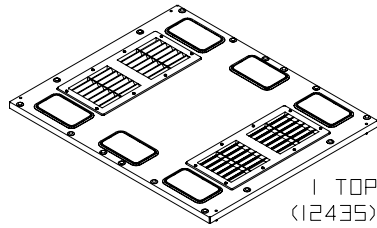
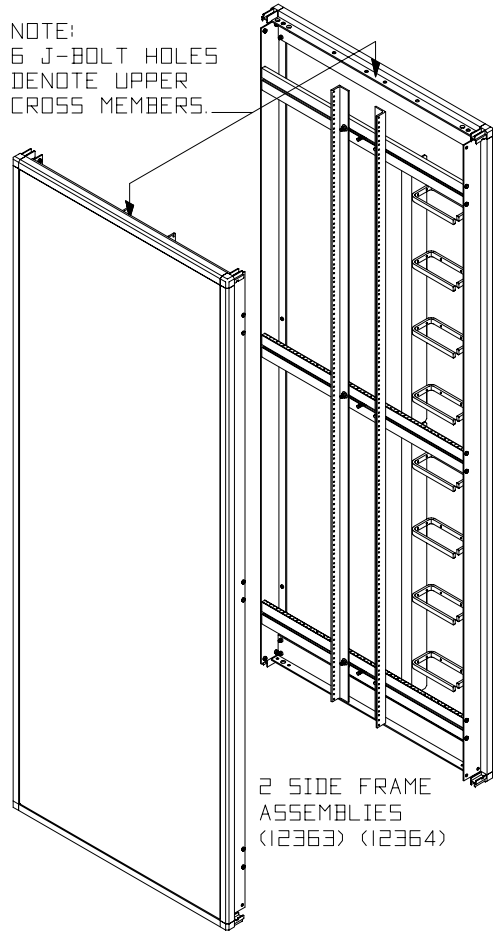
MEGAFRAME
CABINET

ASSEMBLY

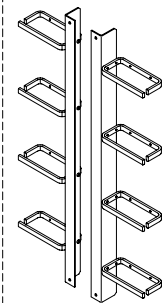
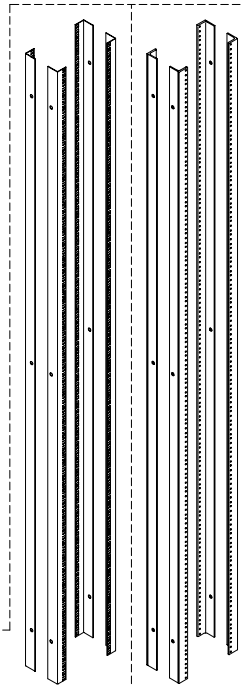
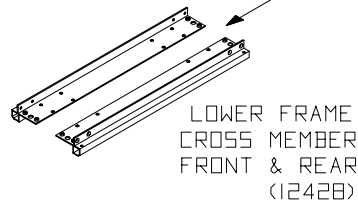
INSTRUCTIONS



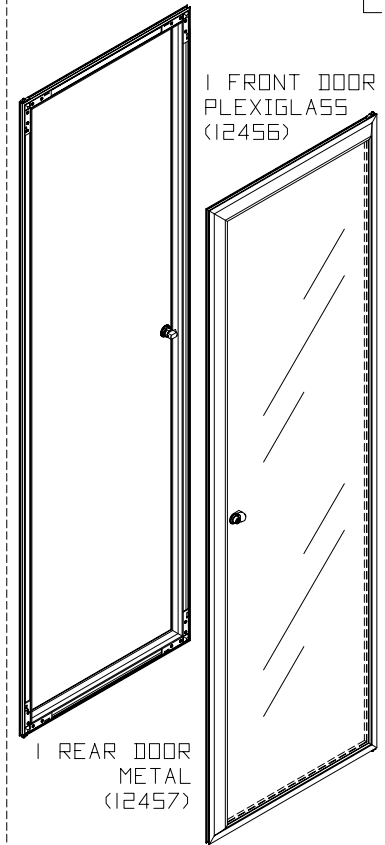
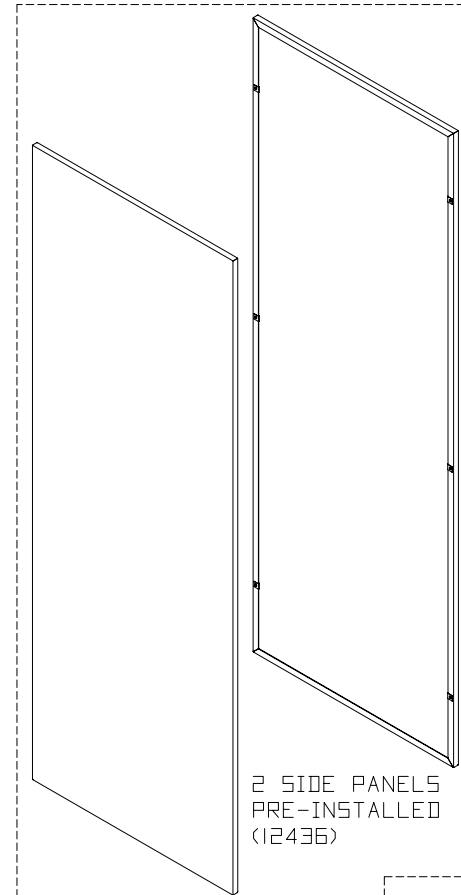
NOTE:
6 J-BOLT HOLES
DENOTE UPPER
CROSS MEMBERS.



NOTE:
4 CASTER MOUNTING
HOLES IN EACH END
OF LOWER FRAME
CROSS MEMBERS.



ALTERNATE:
4 SQUARE-HOLE EQUIPMENT RAILS
PRE-INSTALLED IN UNITS 13781, 13791, 13801,
13784, 13794 & 13804.
TO ACCOMMODATE CAGE NUTS, 10-32, 12-24, M6,
(12630)



CPI CHATSWORTH PRODUCTS, INC.

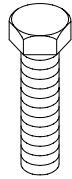
PARTS IDENTIFICATION FRAMEWORK CABINET ASSEMBLY INSTRUCTIONS

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OR USE OF THIS DRAWING IS EXPRESSLY FORBIDDEN EXCEPT
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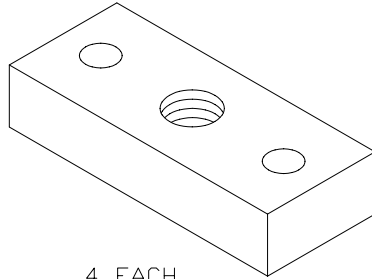
CROSS MEMBERS
TO
SIDE ASSEMBLIES



24 EACH
1/4-20 X 1/2,
CROSS RECESS
FLAT-HEAD
SCREW
(902008-005)

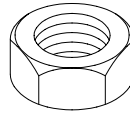


8 EACH
1/4-20 X 1
HEX-HEAD,
CAP SCREW
(020290-108)

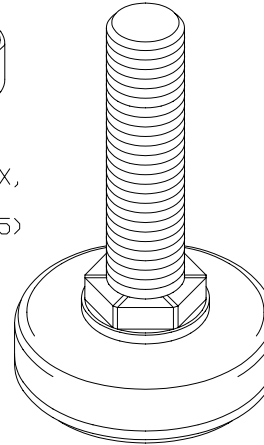


4 EACH
LEVELING BLOCK
(12357-001)

LEVELING FOOT ASSEMBLY
TO
BOTTOM/SIDE ASSEMBLIES



4 EACH
1/2-13, HEX,
JAM NUT
(903002-005)

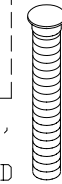


4 EACH
1/2-13 X 2.5,
ELEVATOR BOLT,
LEVELING FOOT,
(908052-001)

TOP
TO
FRAMEWORK

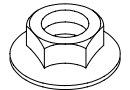


4 EACH
10/32,
SERRATED,
FLANGE NUT
(903006-003)



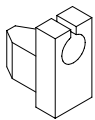
4 PRE-INSTALLED,
10/32 X 1 1/4,
SELF-CLINCH STUD
(909002-002)

FOR MOUNTING
OPTIONAL, EXTRA
EQUIPMENT RAILS

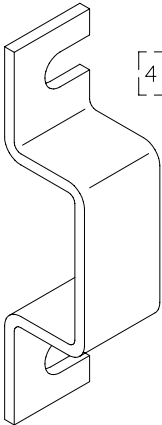


6 EACH
5/16-18,
SERRATED,
FLANGE NUT
(903006-005)

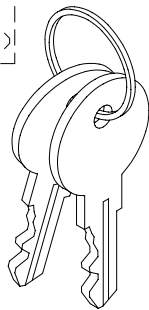
DOORS
TO
FRAMEWORK



4 PRE-INSTALLED,
DOOR-PIN
LOCK
(12353-001)

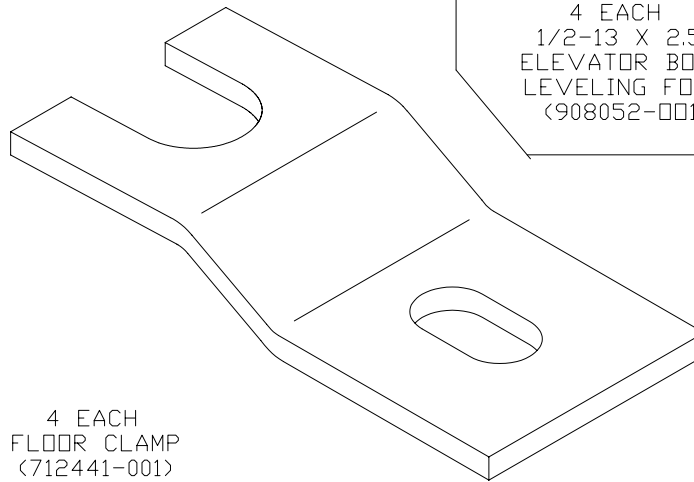


2 EACH
DOOR CATCH
(12438-001)



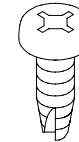
2 PAIR
DOOR-LOCK KEYS
(08014-001)

FRAMEWORK
TO
FLOOR

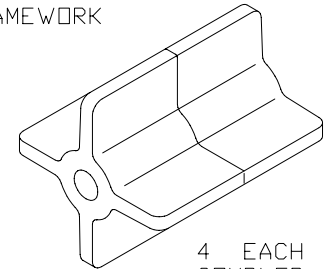


4 EACH
FLOOR CLAMP
(712441-001)

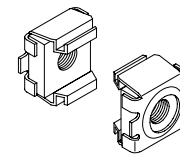
FRAMEWORK
TO
FRAMEWORK



8 EACH
1/4-14 X 3/4, TC, 25,
CROSS-RECESS,
PAN-HEAD SCREW
(902005-002)



4 EACH
COUPLER
(12448-001)



NOTE: 25 EA. 12-24 CAGE NUTS AND SCREWS AND 16 EA. M6-1 CAGE NUTS AND SCREWS (P/N I5010-140) ARE PACKED WITH MULTI-MOUNT CABINETS. ADDITIONAL HARDWARE, INCLUDING 10-32 CAGE NUTS AND SCREWS MAY BE ORDERED SEPARATELY (SEE CPI CATALOG).

CPI CHATSWORTH PRODUCTS, INC.

PACKAGED HARDWARE
FRAMEWORK CABINET
ASSEMBLY INSTRUCTIONS

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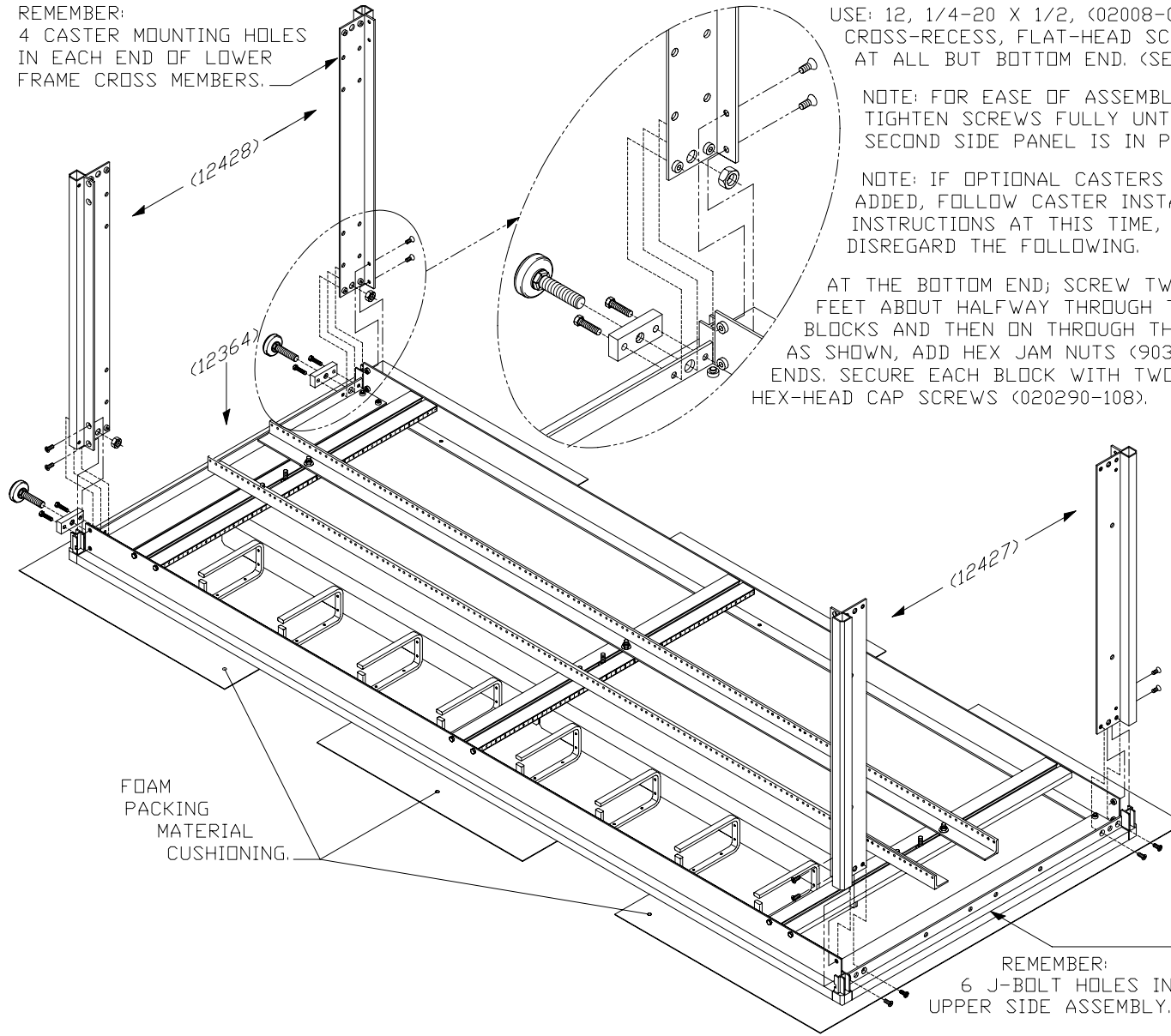
REMEMBER:
4 CASTER MOUNTING HOLES
IN EACH END OF LOWER
FRAME CROSS MEMBERS.

USE: 12, 1/4-20 X 1/2, (02008-004)
CROSS-RECESS, FLAT-HEAD SCREWS
AT ALL BUT BOTTOM END. (SEE BELOW)

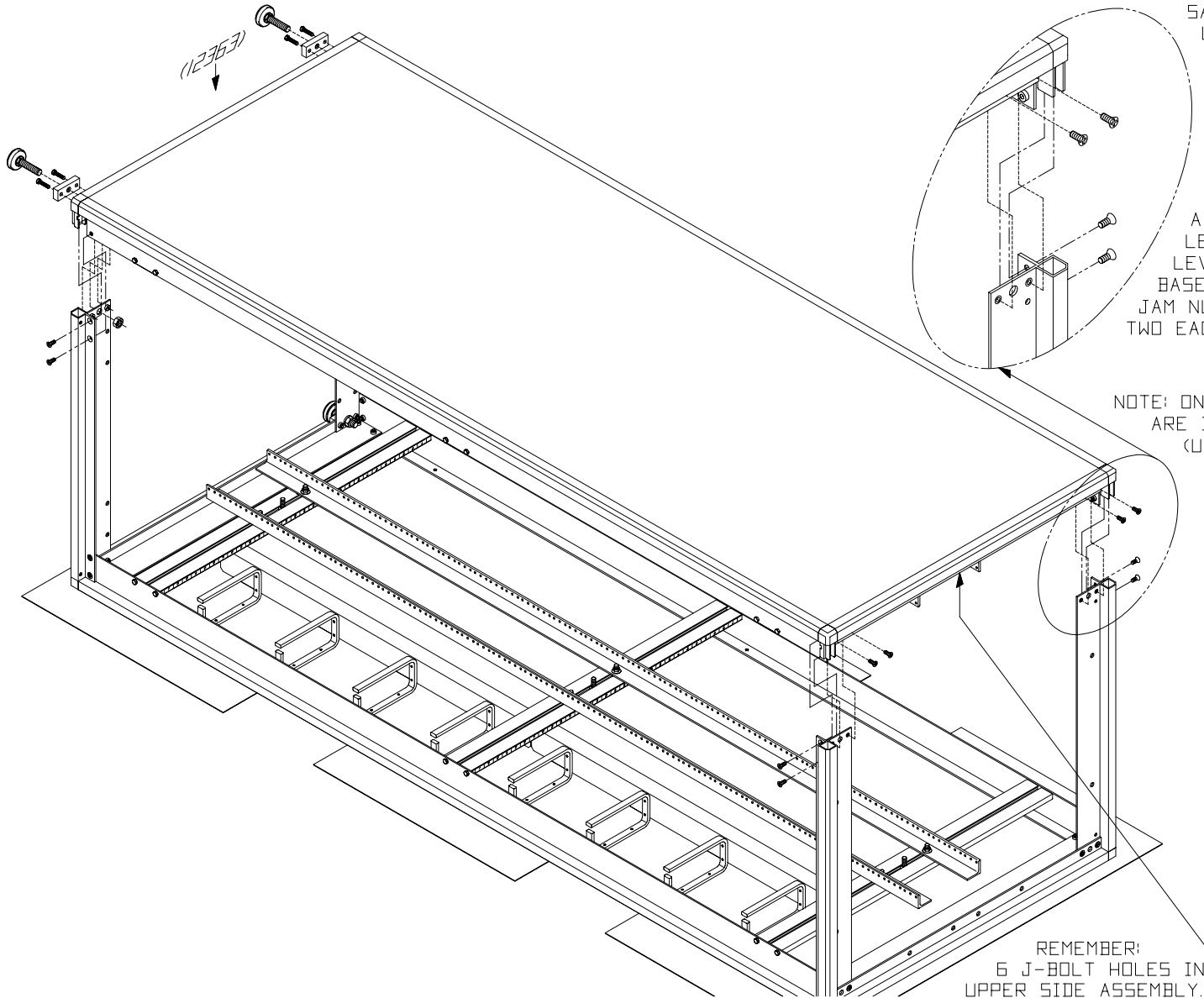
NOTE: FOR EASE OF ASSEMBLY, DO NOT
TIGHTEN SCREWS FULLY UNTIL THE
SECOND SIDE PANEL IS IN PLACE.

NOTE: IF OPTIONAL CASTERS ARE TO BE
ADDED, FOLLOW CASTER INSTALLATION
INSTRUCTIONS AT THIS TIME, AND
DISREGARD THE FOLLOWING.

AT THE BOTTOM END; SCREW TWO LEVELING
FEET ABOUT HALFWAY THROUGH TWO LEVELING
BLOCKS AND THEN ON THROUGH THE BASE HOLES,
AS SHOWN, ADD HEX JAM NUTS (903002-005) TO THE
ENDS. SECURE EACH BLOCK WITH TWO 1/4-20 X 1
HEX-HEAD CAP SCREWS (020290-108).



ATTACH CROSS MEMBERS
TO SIDE ASSEMBLY.
(AS SHOWN)
ADDING STANDARD LEVELING
FEET OR OPTIONAL CASTERS
WITH EXTENDED LEVELERS



SAME INSTRUCTIONS AS PREVIOUS PAGE.

USE: 12, 1/4-20 X 1/2, (02008-004) CROSS-RECESS, FLAT-HEAD SCREWS AT ALL BUT BOTTOM END. (SEE LEFT)

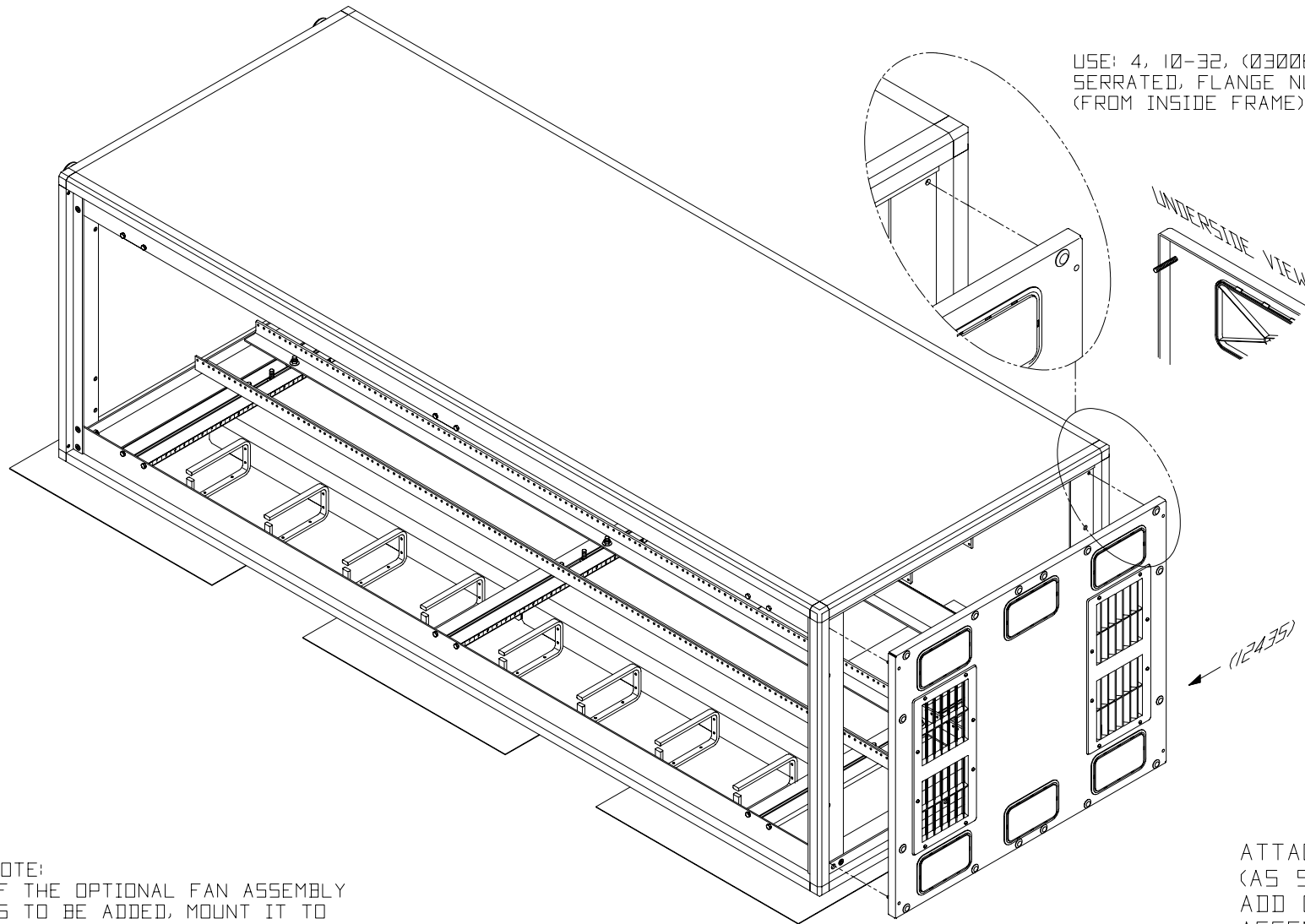
NOTE: IF OPTIONAL CASTERS ARE TO BE ADDED, FOLLOW CASTER INSTALLATION INSTRUCTIONS AT THIS TIME, AND DISREGARD THE FOLLOWING.

AT THE BOTTOM END; SCREW TWO MORE LEVELING FEET THROUGH TWO MORE LEVELING BLOCKS AND ON THROUGH THE BASE HOLES, AS SHOWN BEFORE. ADD HEX JAM NUTS TO ENDS AND SECURE BLOCKS WITH TWO EACH HEX-HEAD CAP SCREWS.

NOTE: ONCE THE ASSEMBLY AND SCREWS ARE IN PLACE, TIGHTEN ALL SCREWS (UPPER AND LOWER) FULLY.

ATTACH SECOND SIDE ASSEMBLY. (AS SHOWN) ADDING STANDARD LEVELING FEET OR OPTIONAL CASTERS WITH EXTENDED LEVELERS

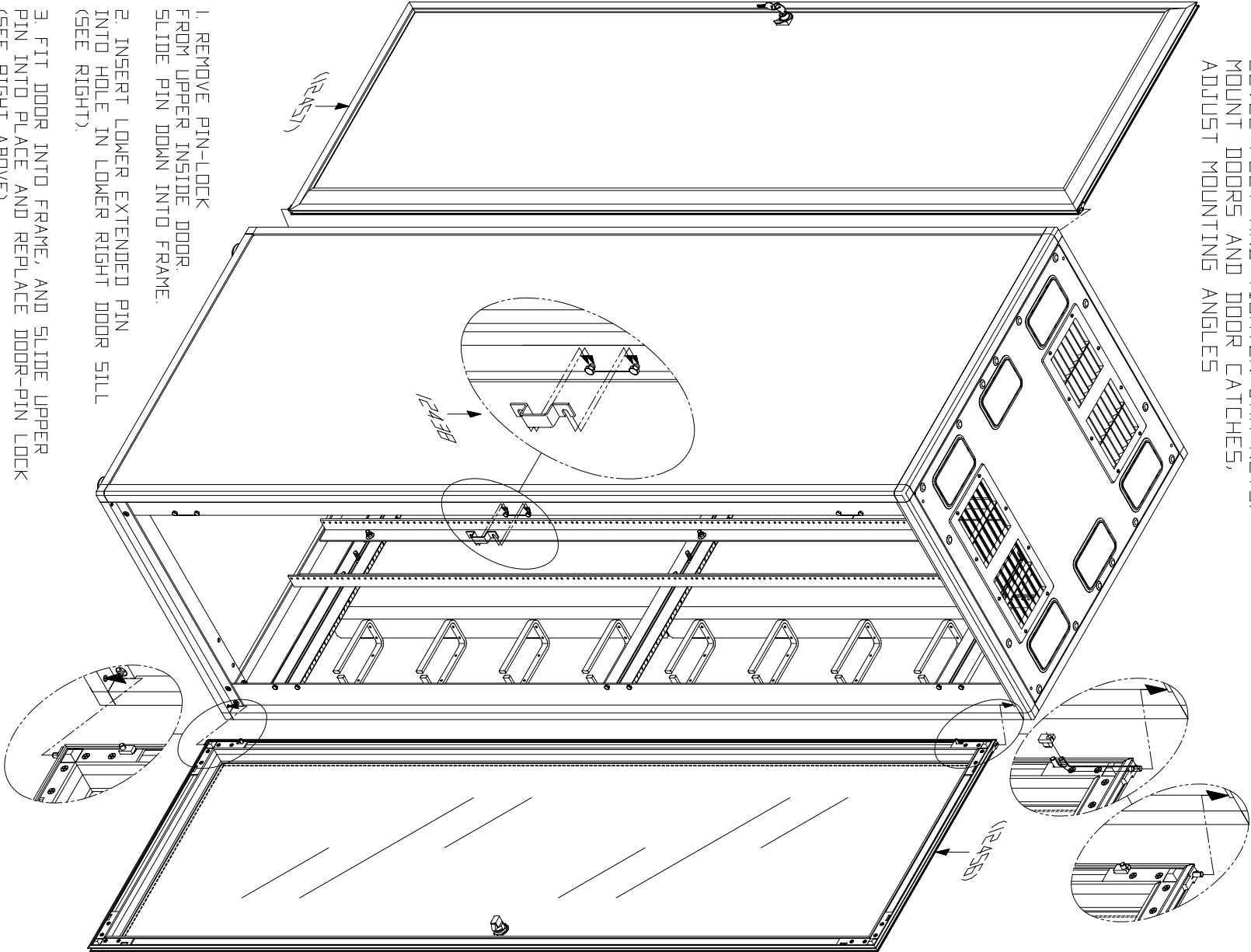
REMEMBER:
6 J-BOLT HOLES IN
UPPER SIDE ASSEMBLY.



NOTE:
IF THE OPTIONAL FAN ASSEMBLY
IS TO BE ADDED, MOUNT IT TO
THE UNDER-SIDE OF THE TOP,
(FOLLOWING THE FAN INSTALLATION
INSTRUCTIONS) BEFORE INSTALLING
THE TOP.

ATTACH TOP ASSEMBLY
(AS SHOWN)
ADD OPTIONAL FAN
ASSEMBLY AT THIS TIME.

STAND MEGAFRAME UPRIGHT,
LEVEL FEET AND TIGHTEN JAM NUTS,
MOUNT DOORS AND DOOR CATCHES,
ADJUST MOUNTING ANGLES



1. REMOVE PIN-LOCK FROM UPPER INSIDE DOOR. SLIDE PIN DOWN INTO FRAME.
2. INSERT LOWER EXTENDED PIN INTO HOLE IN LOWER RIGHT DOOR STILL (SEE RIGHT).
3. FIT DOOR INTO FRAME, AND SLIDE UPPER PIN INTO PLACE AND REPLACE DOOR-PIN LOCK (SEE RIGHT ABOVE).
4. LOOSEN MIDDLE FRAME SIDE BOLTS, INSERT DOOR LATCH AS SHOWN ABOVE AND TIGHTEN BOLTS. ADJUST AS NEEDED.
5. NOW, LOOSEN NUTS ON EQUIPMENT MOUNTING ANGLES, AND PLACE WHERE DESIRED, BUT NOT LESS THAN ONE INCH FROM EACH END (SEE TAPE MARKERS).

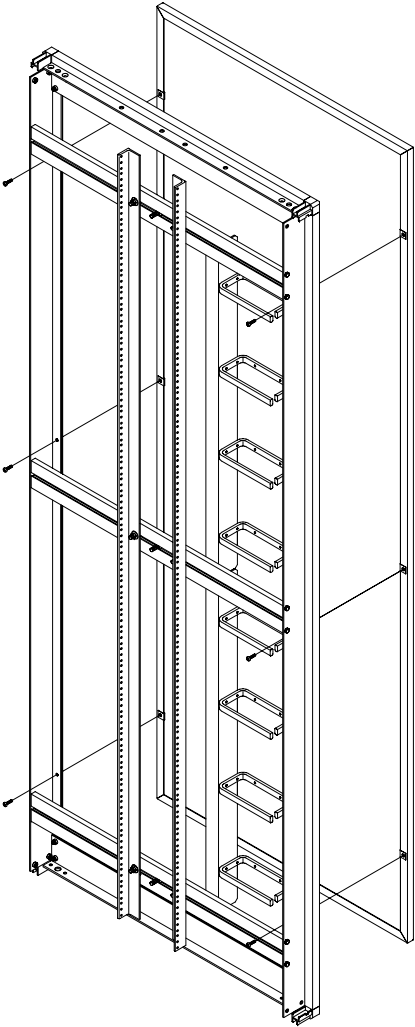
NOTE: TO REVERSE THE DOOR SWING, TURN THE DOOR OVER, TOP TO BOTTOM. MOUNT DOOR ON OPPOSITE SIDE OF FRAME. MOUNT DOOR CATCH ON OPPOSITE SIDE.



TO RELEASE SIDE PANELS.

- I. REACH THROUGH FROM INSIDE FRAMEWORK,
AND RELEASE SIX CROSS-RECESS SCREWS.

6 EACH,
10-32 X 3/4,
CROSS RECESS
PAN HEAD
SCREW. (902012-006)



6 EACH,
10-32, CLIP NUTS.
(03014-001)

TO INSTALL FLOOR CLAMPS

- I. INSTALL FLOOR CLAMPS FROM INSIDE
THE FRAMEWORK (AS SHOWN BELOW),
CAPTURING EACH OF THE FOUR LEVELING
BOLTS. ATTACH TO THE FLOOR WITH
APPROPRIATE HARDWARE FOR YOUR TYPE
OF FLOOR. (SEE, "RACK AND FRAME
INSTALLATION KITS" IN OUR CATALOG).

4 EACH, LEVELER FOOT
(908052-001)



4 EACH, FLOOR CLAMP
(712441-001)



MEGAFRAME CABINET
SIDE REMOVAL AND
FLOOR ANCHORS

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