

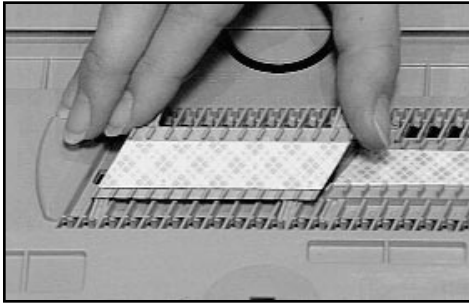
2524-F Fusion Splice Insert

1.0 General

The 3M brand 2524-F Fusion Splice Insert is used to hold up to 12 fusion optical fiber splices in the Fibrlok™ 2524 Splice Organizer Tray. Up to two inserts may be installed in each 2524 Fibrlok Tray for a total capacity of 24 fusion splices per tray

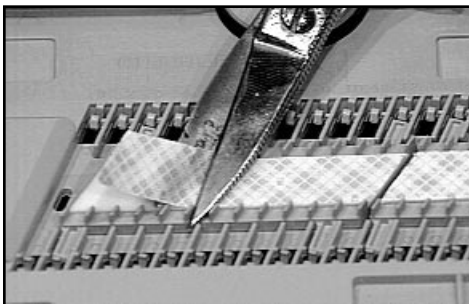
2.0 Assembly Procedure

- 2.01 Snap insert into tray by aligning insert with recessed areas in splice tray. Press down along adhesive liner until all of insert snaps are under tray snaps. Make sure all insert snaps are held securely in place.

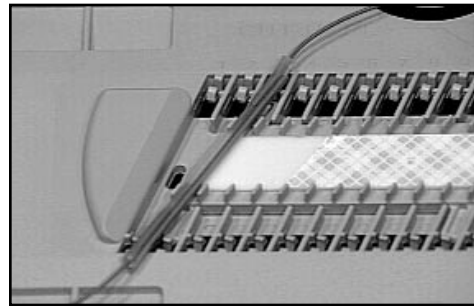


- 2.02 Cut fibers to proper length for splice tray.

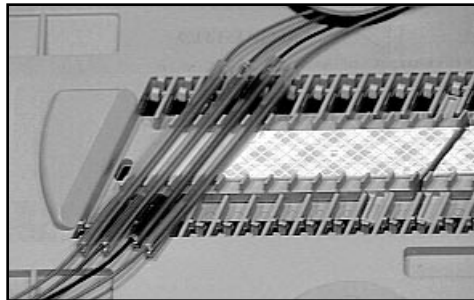
- 2.03 Cut adhesive liner so adhesive will be exposed for number of splices being installed at this time.



- 2.04 Complete the first splice and store fiber. Center splice over first groove in insert so the splice follows the angle dictated by insert. When splicing 900 micron coated fiber, rotate splice so metal bar is **not** on top or bottom. Press splice down to insure maximum adhesion.



- 2.05 Repeat procedure for remaining splices.



- 2.06 When all splicing in tray is completed, secure cover and proceed to next tray if necessary. If cover will not close, open and check for proper splice orientation following step 2.04. Reposition any splice that is not stored properly.

Important Notice

All statements, technical information and recommendations related to the Seller's products are based on information believed to be reliable, but the accuracy or completeness thereof is not guaranteed. Before utilizing the product, the user should determine the suitability of the product for its intended use. The user assumes all risks and liability whatsoever in connection with such use.

Any statements or recommendations of the Seller which are not contained in the Seller's current publications shall have no force or effect unless contained in an agreement signed by an authorized officer of the Seller. The statements contained herein are made in lieu of all warranties, express or implied, including but not limited to the implied warranties of merchantability and fitness for a particular purpose which warranties are hereby expressly disclaimed.

SELLER SHALL NOT BE LIABLE TO THE USER OR ANY OTHER PERSON UNDER ANY LEGAL THEORY, INCLUDING BUT NOT LIMITED TO NEGLIGENCE OR STRICT LIABILITY, FOR ANY INJURY OR FOR ANY DIRECT OR CONSEQUENTIAL DAMAGES SUSTAINED OR INCURRED BY REASON OF THE USE OF ANY OF THE SELLER'S PRODUCTS THAT WERE DEFECTIVE.