## OptiSplice<sup>™</sup> LID Micro Fusion Splicer

An Evolant<sup>®</sup> Solutions Product

#### **Application**

- Long-haul, CATV, telco and LAN applications
- Accurately splices current, legacy, dissimilar and specialty fiber types
- Splices 900 μm pigtails utilizing three-dimensional core alignment technology the core detection system (CDS) mode

#### Description

The OptiSplice™ LID Micro Fusion Splicer is the latest iteration of Corning Cable Systems' best-selling unit, the X77. The OptiSplice LID Micro Fusion Splicer offers the active core alignment accuracy of Corning Cable Systems LID-SYSTEM™ Unit, along with the speed and versatility of a passive core-alignment technology known as the core detection system (CDS).

With the increasing number of applications for splicing dissimilar and specialty fibers, the LID-SYSTEM Unit is a necessity for low-loss splices. The OptiSplice LID Micro Fusion Splicer is the perfect combination of precise operation and ease of use in one cost-effective machine.

#### Features / Benefits

- Two-in-one alignment unit offering direct active alignment with LID-SYSTEM Unit Technology and fast 3-axis camera-based passive core-alignment with core detection system (CDS)
- Utilizes automatic fusion time to optimize each splice (LID-SYSTEM Unit)
- Real splice loss measurement with LID-system or splice loss estimation with CDS
- Auto-Start feature begins the splice process when the fiber flaps close
- Integrated Global Positioning System (GPS) for automatically adjusting for altitude changes, as well as, storing splice location coordinates
- Includes an external AC power adapter and a high-capacity Li-Ion battery with external charger





OptiSplice" LID Micro Fusion Splicer | Photo LAN882



OptiSplice LID Micro Fusion Splicer Carry-On Case | Photo NS81

- Rugged, watertight "carry-on" style carrying case
- Maintenance-free precise and durable (P&D) electrodes
- Ultra-fast heat-shrink oven (20 second heating time on 60 mm heat-shrinks)
- USB work lamp (optional)
- Capable of building attenuators by using programmable splice loss program (up to 10 dB)
- RDUP listed (formerly RUS)

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#### LID-SYSTEM<sup>™</sup> Unit Technology

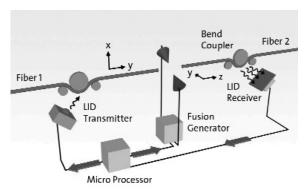
The accuracy of the LID-SYSTEM Unit and its power through splice loss measurement method eliminates the time consuming task of evaluating splices with an OTDR. The single-mode LID-SYSTEM Unit first optimizes core alignment in each of the X, Y and Z axes. When the fusion process begins, the OptiSplice™ LID's unique auto fusion time control monitors the power level through the splice and completes the fusing process when splice loss is at a minimum – ensuring the best splice possible. Finally, the LID-SYSTEM Unit measures splice loss by comparing power levels before and after the fusion process.

#### **Core Detection System (CDS)**

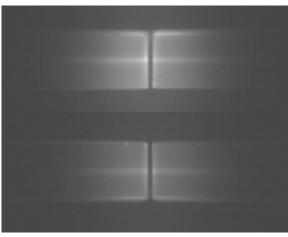
The OptiSplice LID Micro Fusion Splicer is now equipped with a secondary method for core alignment (CDS) based on cameras. This technology, although not as accurate as the LID-SYSTEM, allows for fast core alignment (15s) even on 900 µm single-mode fibers. The OptiSplice LID Micro Fusion Splicer is also capable of automatically choosing the best alignment method for the application at hand.

### Precise and Durable Electrodes (P&D)

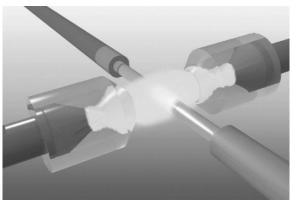
Precise and durable (P&D) electrodes for the OptiSplice LID Micro Fusion Splicer are absolutely maintenance-free, worry-free, and can reduce the average splice loss up to 50 percent. Permanently attached arc-stabilizers guarantee both high-precision and long-life durability. An electrode cleaning arc, which is applied by the fusion splicer automatically, is sufficient to ensure continued low-loss splicing for approximately 7,000 arcs.



LID-SYSTEM Unit Technology | Drawing ZA-2736



Core Detection System Technology (CDS) | Photo NS135



Precise and Durable Electrodes (P&D) | Drawing ZA-2737

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Parameter	Specification			
Principle Operation	<b>e Operation</b> Direct Core Alignment LID-SYSTEM™ Unit, 3-axis alignment, 1300 nm LED			
Secondary Operation	Passive 3-axis core alignment by core detection system technology (CDS)			
Fiber Coatings	ber Coatings Single and multimode optical fibers with cladding diameter of 125 $\mu$ m and coating diameter of 250 $\mu$ m to 900 $\mu$ m			
Fiber Types	Standard single-mode, specialty single-mode (NZDS, DS, LS, Er), multimode (50 µm and 62.5 µm			
Typical Splice Loss*	Standard single-mode < 0.02 dB ( similar fibers), < 0.05 dB (dissimilar fibers) NZDS < 0.03 dB (similar fibers), < 0.06 dB (dissimilar fibers) Multimode < 0.01 dB			
Estimator Accuracy	Typically $\pm$ 0.02 dB for the standard single-mode splices when using the LID-SYSTEM Unit Technology mode, typically $\pm$ 0.03 dB when using CDS mode			
Monitor	Color VGA LCD, 140x magnification, 6.4-in diagonal; external jack with PAL output			
Splice Protection	Heat-shrink, Splice Pak™ Splice Protector or Crimp & Go® Crimping Device			
Interface Ports	Video signal PAL (TV output port), RS232/V.24, GPS antenna port, external LID transmitter (pigtail adapter) 3.5 mm socket			
Splice Loss Storage	Splice data memory for 6,000 data sets, including GPS data			
Heat-Shrink Oven	20 seconds on 60 mm heat-shrinks (fastest in the industry); energy efficient design increases battery life of the fusion splicer			
Precise and Durable Electrodes	Maintenance-free to the operator (lasts approximately 7000 splices)			
Operating Temperature	-15 to +50°C			
Storage Temperature	-40 to +80°C			
Humidity	93%, non-condensing			
Power	External 12 VDC/80 W desktop power supply, input voltage 100 V AC to 240 V AC, 47 Hz to 63 Hz			
	Internal 7.2 Ah lithium ion battery, exchangeable without tools, for approximately seven hours continuous working time (if fully charged) with typically 200 splice operations without shrink oven and typically 130 splice operations with fast heat-shrink oven working			
Dimensions (L x W x H)	240 x 200 x 110 mm (9.4 x 7.8 x 4.3 in)			
Weight	2.0 kg (4.4 lb) without battery, 2.5 kg (5.5 lb) with battery			
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 $<sup>^*</sup>Under\ common\ field\ conditions$ 

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Part Number	Description	
OSLID-0SM-T-H		
OSLID-05M-1-H	OptiSplice™ LID Micro Fusion Splicer with FBC-006 cleaver, carrying case with wheels, fast heat- shrink oven, splice tray holder, AC power supply with US power cord, Li-Ion battery with external	
	charger, 1-year limited warranty, operators manual, maintenance tool kit	
OSLID-XSM-T-H	OptiSplice LID Micro Fusion Splicer with carrying case with wheels, fast heat-shrink oven, splice tray holder, AC power supply with US power cord, Li-Ion battery with external charger, 1-year limited warranty, operators manual, maintenance tool kit	
OSLID-0SM-T-C	OptiSplice LID Micro Fusion Splicer with FBC-006 cleaver, carrying case with wheels, Crimp & Go® Splice Protection Crimping Device, splice tray holder, AC power supply with US power cord, Li-Ion battery with external charger, 1-year limited warranty, operators manual, maintenance tool kit	
OSLID-XSM-T-C	OptiSplice LID Micro Fusion Splicer with carrying case with wheels, Crimp & Go Splice Protection Crimping Device, splice tray holder, AC power supply with US power cord, high-capacity Li-Ion battery with external charger, 1-year limited warranty, operators manual, maintenance tool kit	
OSLID-0SM-T-P	OptiSplice LID Micro Fusion Splicer with FBC-006 cleaver, carrying case with wheels, Splice Pak™ Splice Protector with transfer arms, splice tray holder, AC power supply with US power cord, Li-Ion battery with external charger, 1-year limited warranty, operators manual, maintenance tool kit	
OSLID-XSM-T-P	OptiSplice LID Micro Fusion Splicer with carrying case with wheels, Splice Pak Splice Protector with transfer arms, splice tray holder, AC power supply with US power cord, Li-Ion battery with external charger, 1-year limited warranty, operators manual, maintenance tool kit	
Accessories		
Part Number	Description	
FBC-006	High-Performance Cleaver, one-step operation, diamond blade (typically < 0.7°)	
FSA-022	Spare Precise and Durable (P&D) Electrodes	
2820013-01	OptiSplice LID / M90i / X77i USB worklight	
2806031-01	Heat-Shrink Splice Protection Parts (package of 50, 60 mm long)	
FSA-012	Crimp & Go Splice Protection Crimping Device parts (150/pack)	
OSLID-TRANSFER	Splice Pak Splice Protector crimp adapter with transfer arms	
A0276859	Splice Pak Splice Protector, yellow, 250/250 µm (25/pack)	
A0295149	Splice Pak Splice Protector, blue, 250/900 μm (25/pack)	

Splice Pak Splice Protector, green, 900/900 µm (25/pack)

Fusion Splicing Tool Kit

Basic Fusion Splicing Tool Kit

Optical Fiber Access Tool for midspan access



A0295150

M67-003

**OFT-000** 

TKT-SPLICE